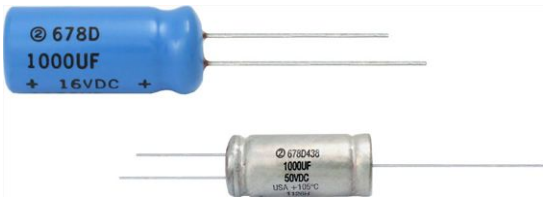
Aluminum Capacitors
105 °C, Miniature, Radial Lead



FEATURES

- Improved SMPS output capacitors
- Highest ripple current ratings per case size
- High CV
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Pb-free Available

QUICK REFERENCE DATA

DESCRIPTION	VALUE
Nominal case size Ø D x L in inches [mm]	0.394 x 0.472 [10.0 x 12.0] to 0.709 x 1.575 [18.0 x 40.0]
Operating temperature	-55 °C to +105 °C
Rated capacitance range, C_R	33 µF to 6800 µF
Tolerance on C_R	± 20 %
Rated voltage range, U_R	6.3 WV_{DC} to 63 WV_{DC}
Termination	2 and 3 radial leads and axial mount.
Life validation test at 105 °C	4000 h (≥ 0.512" [13.0] diameter): 3000 h (0.394" [10.0] diameter): ΔCAP ≤ 20 % (6.3 WV_{DC} to 25 WV_{DC}), ≤ 15 % (40 WV_{DC} to 63 WV_{DC}) from initial measurement. ΔESR ≤ 1.3 x initial specified limit. ΔDCL ≤ 2 x initial specified limit.
Shelf life at 105 °C	1000 h: ΔCAP ≤ 20 % (6.3 WV_{DC} to 25 WV_{DC}), ≤ 15 % (40 WV_{DC} to 63 WV_{DC}) from initial measurements. ΔESR ≤ 1.3 x initial specified limit.
DC leakage current	I = 0.01 CV (2 min charge time) I = 0.03 CV (1 min charge time) I in µA, C in µF, V in Volts

RIPPLE CURRENT MULTIPLIERS

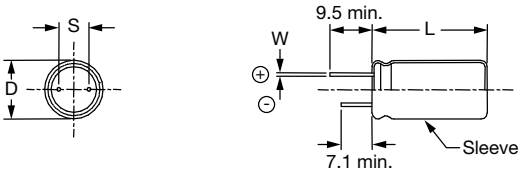
TEMPERATURE					
AMBIENT TEMPERATURE	MULTIPLIERS				
+105 °C	1.0				
+85 °C	2.2				
+75 °C	2.7				
≤ +65 °C	3.0				
FREQUENCY (Hz)					
WV_{DC}	50 TO 60	100 TO 120	300 TO 400	1K TO 19K	20K TO 200K
6.3 to 63	0.60	0.70	0.75	0.82	1.0

LOW TEMPERATURE PERFORMANCE

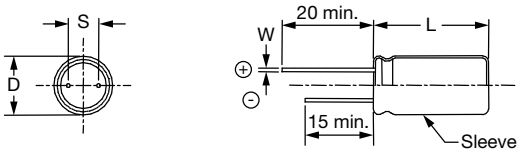
CAPACITANCE RATIO $C^{-55\ °C}$ / $C^{+25\ °C}$ MINIMUM AT 120 Hz				
MAXIMUM CAPACITANCE CHANGE	VOLTAGE	MULTIPLIER		
	6.3 V to 16 V	0.75		
	25 V to 63 V	0.85		
MAXIMUM IMPEDANCE CHANGE	VOLTAGE	MULTIPLIER		
	6.3 V to 16 V	2.0		
	25 V to 63 V	1.5		
ESL (TYPICAL VALUES AT 1 MHz TO 10 MHz)				
NOMINAL DIAMETER	0.394 [10.0]	0.512 [13.0]	0.630 [16.0]	0.709 [18.0]
TYPICAL ESL (nH)	4.0	7.0	10.0	12.0

BULK SPECIFICATIONS in millimeters

TERMINAL CODE C



TERMINAL CODE D



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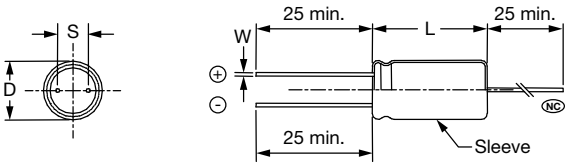

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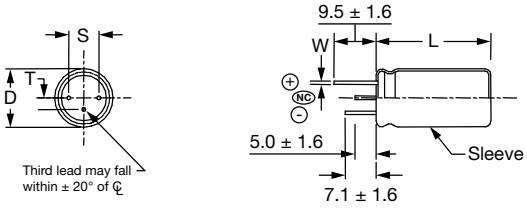


Notes

⊕ Positive terminal

⊖ Negative terminal

NC No charge potential

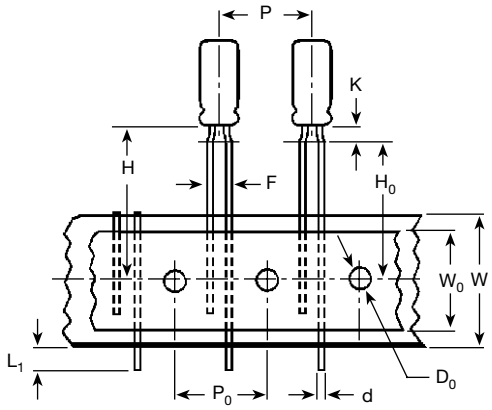
(1) Available for 12.5 mm, 16 mm, and 18 mm diameter units

(2) Available for 12.5 mm, 16 mm, and 18 mm diameter units with epoxy end-seal

DIMENSIONS in inches [millimeters]										
CASE CODE	NOMINAL		STYLES 2 AND 4		STYLES 3 AND 5		LEAD SPACING		LEAD DIAMETER	
	D	L	D (max.)	L (max.)	D (max.)	L (max.)	S ± 0.024 [0.60]	T ± 0.020 [0.50]	NOMINAL	AWG
CC	0.394 [10.0]	0.512 [13.0]	0.413 [10.5]	0.563 [14.3]	0.413 [10.5]	0.630 [16.0]	0.197 [5.0]	n/a	0.025 [0.63]	22
CD	0.394 [10.0]	0.630 [16.0]	0.413 [10.5]	0.669 [17.0]	0.413 [10.5]	0.740 [18.8]	0.197 [5.0]	n/a	0.025 [0.63]	22
CG	0.394 [10.0]	0.787 [20.0]	0.413 [10.5]	0.846 [21.5]	0.413 [10.5]	0.906 [23.0]	0.197 [5.0]	n/a	0.025 [0.63]	22
DG	0.492 [12.5]	0.787 [20.0]	0.512 [13.0]	0.846 [21.5]	0.512 [13.0]	0.906 [23.0]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20
DK	0.492 [12.5]	0.984 [25.0]	0.512 [13.0]	1.043 [26.5]	0.512 [13.0]	1.142 [29.0]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20
DM	0.492 [12.5]	1.043 [26.5]	0.512 [13.0]	1.102 [28.0]	0.512 [13.0]	1.161 [29.5]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20
DT	0.492 [12.5]	1.319 [33.5]	0.512 [13.0]	1.346 [34.2]	0.512 [13.0]	1.417 [36.0]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20
DS	0.492 [12.5]	1.673 [42.5]	0.512 [13.0]	1.720 [43.7]	0.512 [13.0]	1.791 [45.5]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20
EK	0.630 [16.0]	0.984 [25.0]	0.650 [16.5]	1.031 [26.2]	0.650 [16.5]	1.098 [27.9]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20
EN	0.630 [16.0]	1.260 [32.0]	0.650 [16.5]	1.319 [33.5]	0.650 [16.5]	1.417 [36.0]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20
ER	0.630 [16.0]	1.417 [36.0]	0.650 [16.5]	1.476 [37.5]	0.650 [16.5]	1.575 [40.0]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20
EU	0.630 [16.0]	1.575 [40.0]	0.650 [16.5]	1.642 [41.7]	0.650 [16.5]	1.669 [42.4]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20
FR	0.709 [18.0]	1.417 [36.0]	0.728 [18.5]	1.476 [37.5]	0.728 [18.5]	1.575 [40.0]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20
FV	0.709 [18.0]	1.575 [40.0]	0.728 [18.5]	1.653 [42.0]	0.728 [18.5]	1.693 [43.0]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20

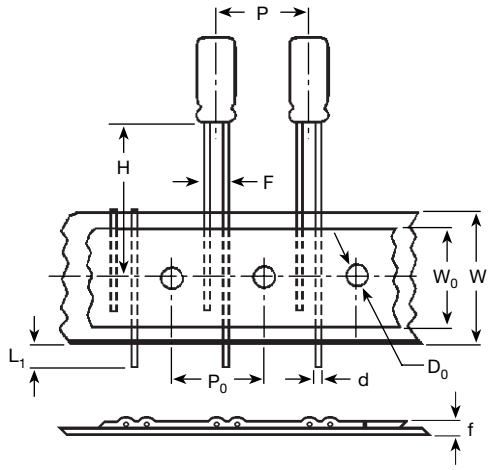
TAPE AND REEL, SPECIFICATIONS TO EIA-468D in inches [millimeters]

Formed Leads



DIMENSIONS in inches [millimeters] AND PACKAGING QUANTITIES		
CASE SIZE	F LEAD SPACING	STD. QTY/REEL
0.236 x 0.453 [6.0 x 11.0]	0.197 [5.0]	800
0.315 x 0.472 [8.0 x 12.0]	0.197 [5.0]	700

Unformed (Straight) Leads



DIMENSIONS in inches [millimeters] AND PACKAGING QUANTITIES		
CASE SIZE	F LEAD SPACING	STD. QTY/REEL
0.236 x 0.453 [6.0 x 11.0]	0.098 [2.5]	800
0.315 x 0.472 [8.0 x 12.0]	0.140 (1) [3.5]	700
0.394 x 0.512 [10.0 x 13.0]	0.197 [5.0]	500
0.394 x 0.630 [10.0 x 16.0]	0.197 [5.0]	500
0.394 x 0.787 [10.0 x 20.0]	0.197 [5.0]	500

Note

(3) Available as special order.

DIMENSIONS in inches [millimeters]					
ITEM	CASE SIZE (DIAMETER x LENGTH)				
	0.236 x 0.433 [6.0 x 11.0]	0.315 x 0.472 [8.0 x 12.0]	0.394 x 0.512 [10.0 x 13.0]	0.394 x 0.630 [10.0 x 16.0]	0.394 x 0.787 [10.0 x 20.0]
d - Lead-wire diameter	0.025 [0.63]	0.025 [0.63]	0.025 [0.63]	0.025 [0.63]	0.025 [0.63]
P - Pitch of component	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]
P_0 - Feed hole pitch	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]
F - Lead-to-lead distance	0.197 [5.0]	0.197 [5.0]	0.197 [5.0]	0.197 [5.0]	0.197 [5.0]
K - Clinch height	0.098 [2.5]	0.157 [4.0]	n/a	n/a	n/a
H - Height of component from tape center	0.728 [18.5]	0.787 [20.0]	0.906 [23.0]	0.906 [23.0]	0.906 [23.0]
H_0 - Lead-wire clinch height	0.630 [16.0]	0.630 [16.0]	n/a	n/a	n/a
W - Tape width	0.709 [18.0]	0.709 [18.0]	0.709 [18.0]	0.709 [18.0]	0.709 [18.0]
W_0 - Hold down tape width	0.591 [15.0]	0.591 [15.0]	0.591 [15.0]	0.591 [15.0]	0.591 [15.0]
D_0 - Feed hole diameter	0.157 [4.0]	0.157 [4.0]	0.157 [4.0]	0.157 [4.0]	0.157 [4.0]
t - Total tape thickness	0.028 [0.7]	0.028 [0.7]	0.028 [0.7]	0.028 [0.7]	0.028 [0.7]
L_1 - Maximum lead protrusion	0.118 [3.0]	0.118 [3.0]	0.118 [3.0]	0.118 [3.0]	0.118 [3.0]

Note

- Terminal code "l" = tape and reel. Terminal code "+" = tape and ammo.
  Positive leader is standard. Negative leader is available by special order.

ORDERING EXAMPLE

Electrolytic capacitor 678D series: 678D 108 M 6R3 DG 3 D

DESCRIPTION	
CODE	EXPLANATION
678D	Product type
108	Capacitance value (1000 µF)
M	Tolerance (M = ± 20 %)
6R3	Voltage rating at 105 °C (6R3 = 6.3 V)
DG	Can size (see Dimensions table)
3	Sleeve and sealing (3 = P.V.C. sleeve w/epoxy end seal)
D	Terminal code / packaging (D = bulk; straight leads)

Note

- For lead (Pb)-free / RoHS compliant products add suffix "E3" to part number.
  Example: 678D108M6R3DG3DE3

ELECTRICAL DATA AND ORDERING INFORMATION						
CAPACITANCE (µF)	PART NUMBER	NOMINAL CASE SIZE D x L	MAX. ESR AT +25 °C (Ω)		MAX. RIPPLE AT +105 °C (A)	MAX. IMPEDANCE AT +25 °C (Ω)
			20 Hz	20 kHz	20 kHz to 100 kHz	100 kHz
6.3 WV_{DC} at 105 °C, SURGE = 9 V						
330.0	678D337M6R3CC3D	0.394 x 0.512 [10.0 x 13.0]	0.540	0.213	0.36	0.213
470.0	678D477M6R3CD3D	0.394 x 0.630 [10.0 x 16.0]	0.340	0.133	0.49	0.132
1000.0	678D108M6R3DG3D	0.492 x 0.787 [12.5 x 20.0]	0.200	0.071	0.83	0.070
2200.0	678D228M6R3EK3D	0.630 x 0.984 [16.0 x 25.0]	0.110	0.041	1.36	0.045
3300.0	678D338M6R3DS3D	0.492 x 1.673 [12.5 x 42.5]	0.067	0.031	1.67	0.032
4700.0	678D478M6R3FR3D	0.709 x 1.417 [18.0 x 36.0]	0.066	0.029	2.02	0.031
10 WV_{DC} AT 105 °C, SURGE = 13 V						
330.0	678D337M010CD3D	0.394 x 0.630 [10.0 x 16.0]	0.350	0.135	0.46	0.134
470.0	678D477M010CG3D	0.394 x 0.787 [10.0 x 20.0]	0.235	0.092	0.63	0.090
1000.0	678D108M010DM3D	0.492 x 1.043 [12.5 x 26.5]	0.120	0.062	0.98	0.061
2200.0	678D228M010EK3D	0.630 x 0.984 [16.0 x 25.0]	0.115	0.042	1.52	0.046
3300.0	678D338M010EN3D	0.630 x 1.260 [16.0 x 32.0]	0.085	0.038	1.56	0.041
4700.0	678D487M010FR3D	0.709 x 1.417 [18.0 x 36.0]	0.070	0.031	1.97	0.033

ELECTRICAL DATA AND ORDERING INFORMATION

CAPACITANCE (µF)	PART NUMBER	NOMINAL CASE SIZE D x L	MAX. ESR AT +25 °C (Ω)		MAX. RIPPLE AT +105 °C (A)	MAX. IMPEDANCE AT +25 °C (Ω)
			20 Hz	20 kHz	20 kHz to 100 kHz	100 kHz
16 WV_{DC} AT 105 °C, SURGE = 20 V						
220.0	678D227M016CC3D	0.394 x 0.512 [10.0 x 13.0]	0.585	0.217	0.40	0.217
330.0	678D337M016CD3D	0.394 x 0.630 [10.0 x 16.0]	0.370	0.137	0.52	0.136
470.0	678D477M016CG3D	0.394 x 0.787 [10.0 x 20.0]	0.250	0.098	0.70	0.094
1000.0	678D108M016DM3D	0.492 x 1.043 [12.5 x 26.5]	0.130	0.066	1.00	0.065
2200.0	678D228M016ER3D	0.630 x 1.417 [16.0 x 36.0]	0.074	0.032	1.78	0.034
3300.0	678D338M016FR3D	0.709 x 1.417 [18.0 x 36.0]	0.074	0.032	1.94	0.034
20 WV_{DC} AT 105 °C, SURGE = 30 V						
220.0	678D227M020CD3D	0.394 x 0.630 [10.0 x 16.0]	0.380	0.150	0.41	0.148
330.0	678D337M020CG3D	0.394 x 0.787 [10.0 x 20.0]	0.270	0.100	0.61	0.098
470.0	678D477M020DG3D	0.492 x 0.787 [12.5 x 20.0]	0.250	0.077	0.45	0.075
1000.0	678D108M020DT3D	0.492 x 1.280 [12.5 x 33.5]	0.115	0.048	0.78	0.045
2200.0	678D228M020ER3D	0.630 x 1.417 [16.0 x 36.0]	0.077	0.032	1.80	0.034
3300.0	678D338M020FV3D	0.709 x 1.575 [18.0 x 40.0]	0.061	0.026	2.25	0.028
25 WV_{DC} AT 105 °C, SURGE = 35 V						
100.0	678D107M025CC3D	0.394 x 0.512 [10.0 x 13.0]	0.700	0.250	0.32	0.250
220.0	678D227M025CG3D	0.394 x 0.787 [10.0 x 20.0]	0.300	0.105	0.59	0.100
330.0	678D337M025DG3D	0.492 x 0.787 [12.5 x 20.0]	0.270	0.078	0.79	0.076
470.0	678D477M025DM3D	0.492 x 1.043 [12.5 x 26.5]	0.160	0.067	0.97	0.068
1000.0	678D108M025DS3D	0.492 x 1.673 [12.5 x 42.5]	0.090	0.034	1.60	0.036
2200.0	678D228M025FV3D	0.709 x 1.575 [18.0 x 40.0]	0.062	0.026	2.22	0.028
40 WV_{DC} AT 105 °C, SURGE = 55 V						
47.0	678D476M040CC3D	0.394 x 0.512 [10.0 x 13.0]	0.950	0.265	0.28	0.265
100.0	678D107M040CD3D	0.394 x 0.630 [10.0 x 16.0]	0.580	0.165	0.38	0.165
330.0	678D337M040DM3D	0.492 x 1.043 [12.5 x 26.5]	0.200	0.068	0.93	0.070
470.0	678D477M040EK3D	0.630 x 0.984 [16.0 x 25.0]	0.133	0.046	1.28	0.050
1000.0	678D108M040ER3D	0.630 x 1.417 [16.0 x 36.0]	0.080	0.033	1.76	0.035
50 WV_{DC} AT 105 °C, SURGE = 75 V						
47.0	678D476M050CC3D	0.394 x 0.512 [10.0 x 13.0]	1.250	0.275	0.28	0.275
100.0	678D107M050CG3D	0.394 x 0.787 [10.0 x 20.0]	0.520	0.115	0.57	0.112
220.0	678D227M050DM3D	0.472 x 1.043 [12.5 x 26.5]	0.240	0.069	0.93	0.071
330.0	678D337M050EK3D	0.630 x 0.984 [16.0 x 25.0]	0.150	0.048	1.26	0.052
470.0	678D477M050DS3D	0.492 x 1.673 [12.5 x 42.5]	0.110	0.036	1.55	0.039
1000.0	678D108M050FV3D	0.709 x 1.575 [18.0 x 40.0]	0.077	0.028	2.15	0.032
63 WV_{DC} AT 105 °C, SURGE = 80 V						
33.0	678D336M063CC3D	0.394 x 0.512 [10.0 x 13.0]	1.600	0.288	0.27	0.288
47.0	678D476M063CD3D	0.394 x 0.630 [10.0 x 16.0]	1.000	0.180	0.37	0.180
100.0	678D107M063DG3D	0.492 x 0.787 [12.5 x 20.0]	0.450	0.093	0.72	0.090
220.0	678D227M063DT3D	0.492 x 1.280 [12.5 x 33.5]	0.160	0.055	1.10	0.054
220.0	678D227M063EK3D	0.630 x 0.984 [16.0 x 25.0]	0.170	0.050	1.23	0.054
330.0	678D337M063DS3D	0.492 x 1.673 [12.5 x 42.5]	0.130	0.038	1.51	0.040
470.0	678D477M063ER3D	0.630 x 1.417 [16.0 x 36.0]	0.120	0.035	1.70	0.038

Statements about product lifetime are based on calculations and internal testing. They should only be interpreted as estimations. Also due to external factors, the lifetime in the field application may deviate from the calculated lifetime. In general, nothing stated herein shall be construed as a guarantee of durability.

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