



# MAX48N-12V20AE0635

MAX®

MAGNETOSTRICTIVE LINEAR ENCODERS

**SICK**  
Sensor Intelligence.



## Ordering information

Type	Part no.
MAX48N-12V20AE0635	1220668

Accessories not included with delivery, please order separately.

Other models and accessories → [www.sick.com/MAX](http://www.sick.com/MAX)



## Detailed technical data

### Features

Items supplied	Accessories not included with delivery, please order separately.
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### Performance

<b>Type</b>	48 mm installation housing – IN cylinder mounting																
<b>Pressure pipe/End cap</b>	10 mm / Flat																
<b>Connection type</b>	Male connector, M12 type S (20x20 mm), 4-pin																
<b>Direction of connection</b>	Radial																
<b>Measuring range</b>	<table> <tr> <td>Measured values</td> <td>Positioning</td> </tr> <tr> <td>Position (F.S.)</td> <td>0 mm ... 635 mm <sup>1)</sup></td> </tr> <tr> <td>Null zone</td> <td>30 mm</td> </tr> <tr> <td>Damping zone</td> <td>30 mm</td> </tr> </table>	Measured values	Positioning	Position (F.S.)	0 mm ... 635 mm <sup>1)</sup>	Null zone	30 mm	Damping zone	30 mm								
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<sup>1)</sup> F.S. = Full Scale (Measuring range).

<sup>2)</sup> Depends on the maximum fluid temperature, the permissible temperature of the O-ring and the temperature-dependent signal quality of the position magnet.

<sup>3)</sup> Hydraulic oil at operating temperature.

<sup>4)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature of the electronics 60 °C, frequency of use 8,760 h/a.

Every 2nd failure of an electronic component is considered hazardous.

	Linearity	Typ. $\pm 0.25$ mm (measuring range 50 to 500 mm) <sup>3)</sup> Typ. $\pm 0.04\%$ F.S. (measuring range from 500 to 2,500 mm)
<b>Temperature drift</b>	Warming up phase	Typ. $\leq \pm 0.25$ mm (2 min)
	In the operational status	Typ. $\pm 0.25$ mm (measuring range 50 to 500 mm) <sup>3)</sup> Typ. $\pm 0.04\%$ F.S. (measuring range from 500 to 2,500 mm)
<b>MTTFd</b>	69 years (EN ISO 13849-1) <sup>4)</sup>	

1) F.S. = Full Scale (Measuring range).

2) Depends on the maximum fluid temperature, the permissible temperature of the O-ring and the temperature-dependent signal quality of the position magnet.

3) Hydraulic oil at operating temperature.

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Every 2nd failure of an electronic component is considered hazardous.

## Interfaces

<b>Communication interface</b>	Analog
<b>Communication Interface detail</b>	Voltage
<b>Voltage output</b>	0.25 V DC ... 4.75 V DC

## Electrical data

<b>Connection type</b>	Male connector, M12 type S (20x20 mm), 4-pin
<b>PIN assignment</b>	1=V DC; 2=n.c.; 3=GND; 4=SIG
<b>Electrical operation</b>	
Supply voltage	24 V DC (8 ... 32 V DC)
Residual ripple	< 1% S-S
Power consumption	$\leq 0.75$ W
Current consumption	$\leq 30$ mA
Load resistance	$RL \geq 10$ k $\Omega$
<b>Overvoltage protection during power-up (60 s)</b>	$\leq 36$ V at all poles during power-up (60 s) $\leq 48$ V To GND during power-up (60 s)
<b>Reverse polarity protection</b>	$\leq 36$ V (at all poles) (ISO 16750-2)
<b>Insulation resistance</b>	$R_{ISO} \geq 10$ M $\Omega$ , 60 s (ISO 16750-2)
<b>Dielectric strength</b>	500 V DC, 0 V DC (60 s) to housing ( $R_{ISO} \geq 1$ M $\Omega$ ) (ISO 16750-2)
<b>Short-circuit protection</b>	$V_S$ – GND on housing

## Mechanical data

<b>Dimensions</b>	Housing	48 mm, 48f7 for IN cylinder mounting – cylinder bore hole 48H8
	$\emptyset$ pressure pipe	10 mm
	$\emptyset$ O-ring	40.87 mm x 3.53 mm
	$\emptyset$ support ring	42.6 mm x 48 mm x 1.4 mm
	M12 flange	M12 flange type S: DM 20x20 mm - hole pattern 14 mm (EN 61076-2-101)
	Wire length	100 mm
<b>Material</b>	Housing	Stainless steel 1.4305 (AISI 303)
	Pressure pipe	Stainless steel 1.4404, AISI 316L
	O-ring	NBR 70

Support ring	PTFE
M12 male connector	Glass fiber reinforced polyamide, nickel-/gold-plated brass contacts
M12 flange	Nickel-plated brass with O-ring (NBR)
Strands	PVC

## Ambient data

<b>EMC</b>	EU Directive 2014/30 / EU CE marking	
Generic standards	EN 61000-6-2/61000-6-3	
Agricultural and forestry machinery	EN ISO 14982	
Transient pulses	ISO 7637-2/ISO 16750-2	
ESD (air and contact discharge)	ISO 61000-4-2 ISO 10605	
<b>Enclosure rating</b>		
Housing	IP67 (EN 60529)	
M12 male connector	IP69k (ISO 20653) <sup>1)</sup>	
<b>Temperature and air humidity</b>		
Storage	-20 °C ... +65 °C <sup>2)</sup>	
Operation (electronics)	-40 °C ... +105 °C <sup>3)</sup>	
Maximum air humidity	90 % (Condensation not permitted)	
<b>Vibration</b>		
Sine	20 g (sine) / 55 ... 2,000 Hz / 3x24 h (IEC 60068-2-6 Fc)	
Sine over noise	18 g (r.m.s) / 10 ... 2,000 Hz / 3x36 h (IEC 60068-2-80 Fi)	
Broadband noise (resonance peaks removed)	20 g (r.m.s) / 10 ... 2,000 Hz / 3x48 h (IEC 60068-2-64 Fh)	
<b>Shock</b>		
	Drop test in acc. with IEC 60068-2-31 100 g, 11 ms (Single shock in acc. with IEC 60068-2-27) 50 g, 11 ms (Continuous shock: 1,000x50 g / 11 ms half sine)	
<b>Compressive load</b>		
Operating pressure $P_N$	400 bar	
Overload pressure $P_{max} = P_N \times 1.2$	480 bar	
Test pressure $P_{stat} = P_N \times 1.5$	600 bar	

<sup>1)</sup> With suitable coupling (sealing through O-ring in M12 coupling nut).

<sup>2)</sup> R. H. 55%.

<sup>3)</sup> Taking into account self-heating, generated through constant electrical operation with supply voltage.

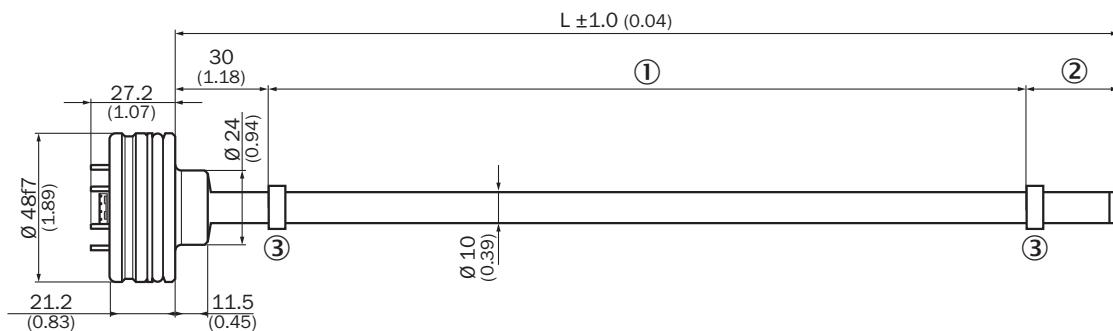
## Classifications

<b>eCl@ss 5.0</b>	27270705
<b>eCl@ss 5.1.4</b>	27270705
<b>eCl@ss 6.0</b>	27270705
<b>eCl@ss 6.2</b>	27270705
<b>eCl@ss 7.0</b>	27270705
<b>eCl@ss 8.0</b>	27270705
<b>eCl@ss 8.1</b>	27270705
<b>eCl@ss 9.0</b>	27270705
<b>eCl@ss 10.0</b>	27270705
<b>eCl@ss 11.0</b>	27270705

<b>eCl@ss 12.0</b>	27274304
<b>ETIM 5.0</b>	EC002544
<b>ETIM 6.0</b>	EC002544
<b>ETIM 7.0</b>	EC002544
<b>ETIM 8.0</b>	EC002544
<b>UNSPSC 16.0901</b>	41111613

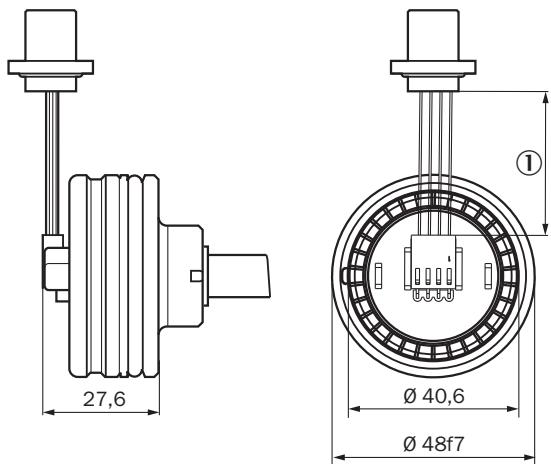
**Dimensional drawing** (Dimensions in mm (inch))

MAX48



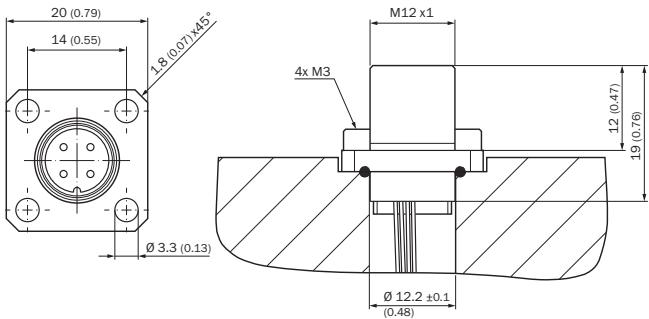
- ① Measuring range
- ② Damping zone
- ③ Position magnet

Male connector M12

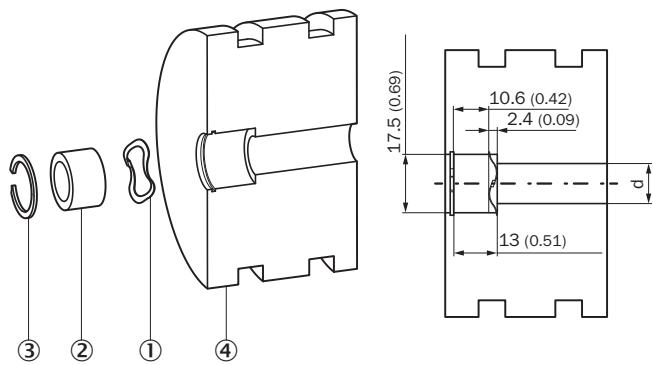


- ① Wire length (according to type code)

M12 connector type S/ flange - axial seal

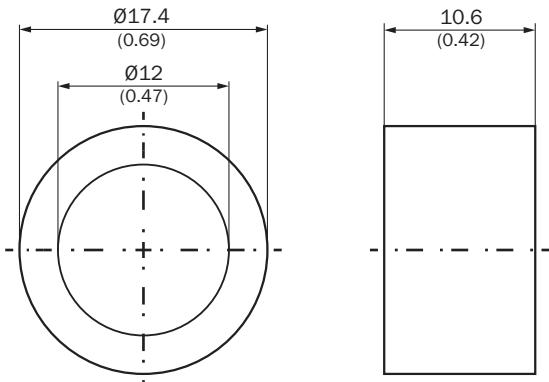


Installation of position magnet

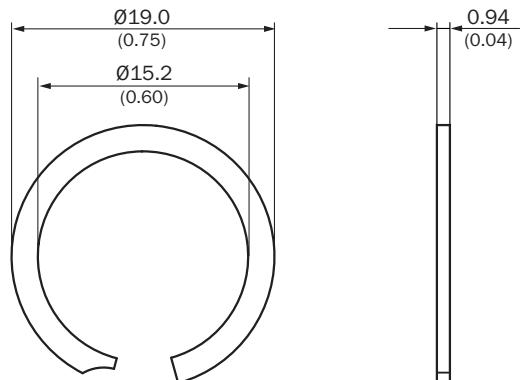


- ① Corrugated spring washer
- ② Position magnet
- ③ Circlip
- ④ Piston

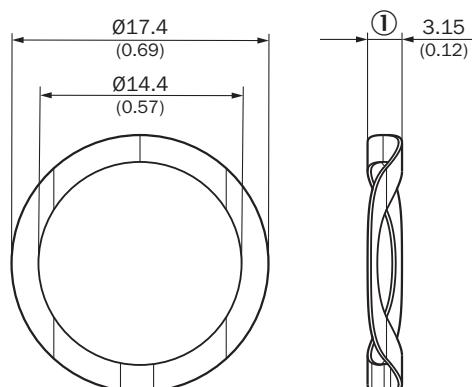
Position magnet



Circlip



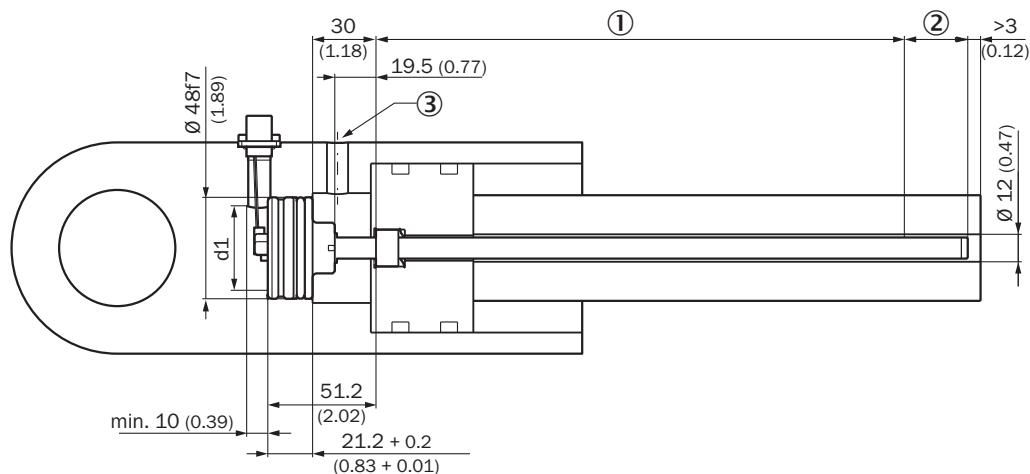
Corrugated spring washer



① Free height

## Attachment specifications

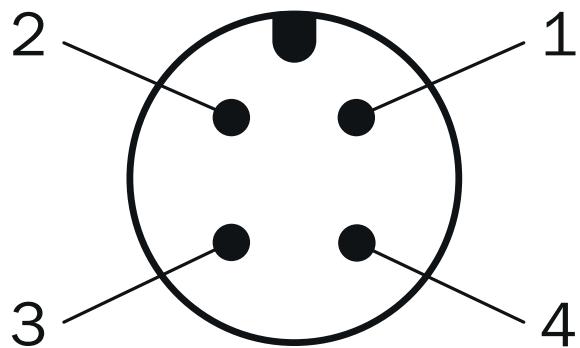
Installation space for cylinders



Please note the information in the operating instructions ( $d: 32 \leq d1 \leq 40$ ).

- ① Measuring range
- ② Damping zone
- ③ Hydraulic port

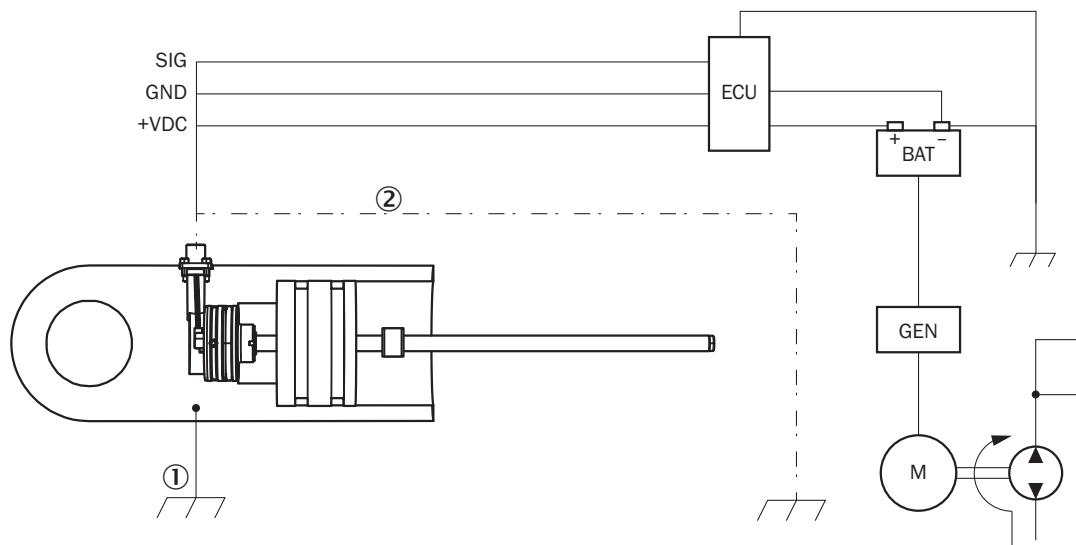
## PIN assignment



### PIN assignment A (type S)

- ① V DC
- ② N.C.
- ③ GND
- ④ Signal

## Connection diagram



## Connection diagram

- ① Chassis GND
- ② Cable shielding (optional)

## Recommended accessories

Other models and accessories → [www.sick.com/MAX](http://www.sick.com/MAX)

	<b>Brief description</b>	<b>Type</b>	<b>Part no.</b>
<b>Magnets</b>			
	Position magnet for magnetostrictive linear encoder, Ø 17.4 mm, max. axial surface pressure 40 N/mm <sup>2</sup> , temperature range -30 °C ... +95 °C	MAG-0-174-01	2112714
		MAG-0-174-05	2112713
		MAG-0-174-10	2115045
		MAG-0-174-50	2112711
<b>Flanges</b>			
	1 piece, Flange for M12 male connector, type S square flange (20 mm x 20 mm) with axial seal, 1 piece, nickel-plated brass	BEF-FA-M12S-01	2117507
	5 pieces, Flange for M12 male connector, type S square flange (20 mm x 20 mm) with axial seal, 5 pieces, nickel-plated brass	BEF-FA-M12S-05	2117508
	10 pieces, Flange for M12 male connector, type S square flange (20 mm x 20 mm) with axial seal, 10 pieces, nickel-plated brass	BEF-FA-M12S-10	2117509
<b>Other mounting accessories</b>			
	1 piece, Retaining ring for installing the position magnets in the piston of the hydraulic cylinder, Stainless steel 1.4319	BEF-MK-SR-01	2116437
	5 pieces, Retaining ring for installing the position magnets in the piston of the hydraulic cylinder, Stainless steel 1.4319	BEF-MK-SR-05	2116438
	10 pieces, Retaining ring for installing the position magnets in the piston of the hydraulic cylinder, Stainless steel 1.4319	BEF-MK-SR-10	2116439
	50 pieces, Retaining ring for installing the position magnets in the piston of the hydraulic cylinder, Stainless steel 1.4319	BEF-MK-SR-50	2116440
	1 piece, Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder, 1.4568 (17-7 PH Condition CH900)	BEF-MK-WF-01	2116431
	5 pieces, Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder, 1.4568 (17-7 PH Condition CH900)	BEF-MK-WF-05	2116432
	10 pieces, Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder, 1.4568 (17-7 PH Condition CH900)	BEF-MK-WF-10	2116433
	50 pieces, Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder, 1.4568 (17-7 PH Condition CH900)	BEF-MK-WF-50	2116435

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is "Sensor Intelligence."**

## WORLDWIDE PRESENCE:

Contacts and other locations [www.sick.com](http://www.sick.com)