MINIFLEX® 5-BFN II LK

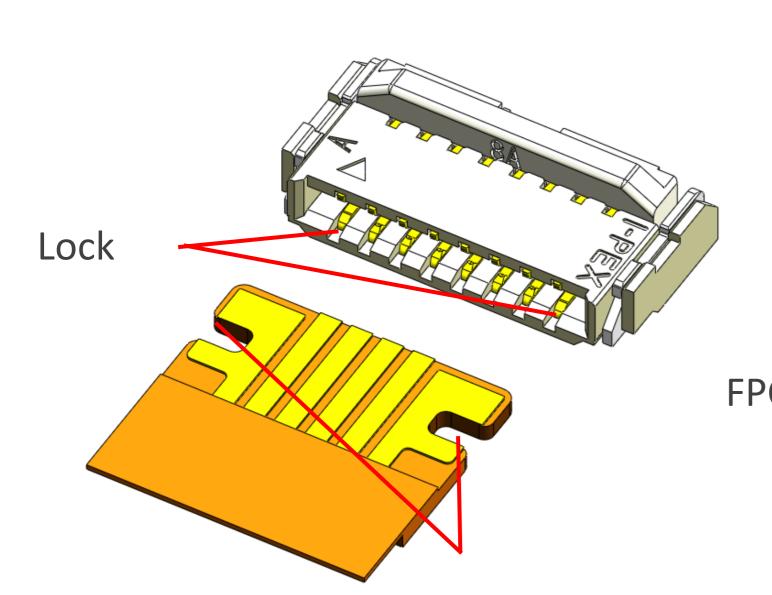
Mechanical lock, robust design with hold-down feature, low profile (height = 1.0 mm), 0.5 mm pitch, horizontal, backflip

Product Specifications:					
Board Pitch (mm)		tch (mm)	0.5		
Wiping Length (mm)		ngth (mm)	Contact A:		
		ngth (mm)	Contact B:		
	ze (mm)	Height	1.0 +/- 0.1		
Sizo /m		Width	Formula: 2.7+(0.5*?p)		
Size (IIII		Depth	Open: 3.0		
			Close: 3.5		
Din cou	Pin counts	Range	4-28 (even)		
FIII COUI		Available	4,6,8,10,12,14,16,18,20,24		

Applicable FPC/FFC:						
	FPC/FFC Contact Pitch	0.5				
	FPC/FFC Contact Point	Top and Bottom				
	FPC/FFC Thickness (mm)	0.3 +/- 0.05				



High FPC retention force with additional mechanical lock



FPC LOCK mechanism maintains

high FPC retention force

10.59 N 4.17 N

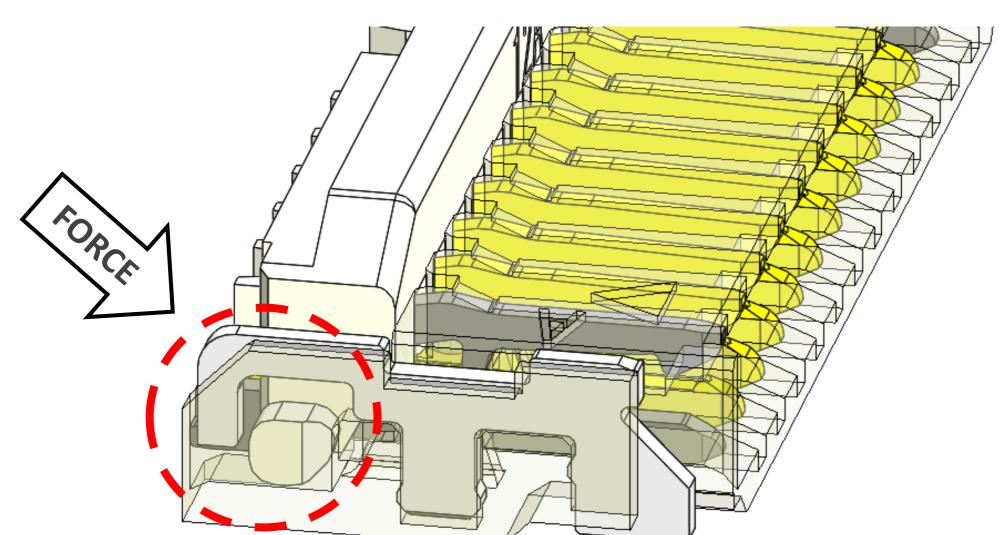
MFX5-BFN II

FPC retention force comparison (6 p)

MFX5-BFN II LK

FPC with cutout

Unique actuator holder design prevents actuator drop-off



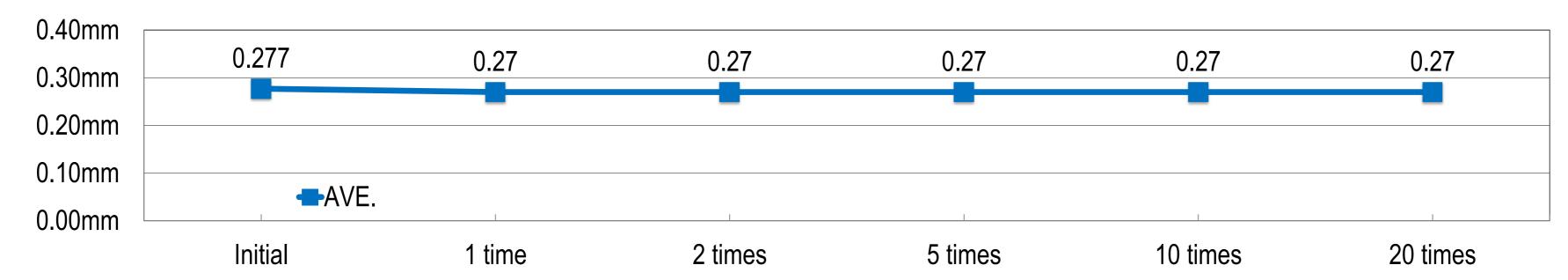
Actuator will not fall-off even at $100\ N$ force

- *Housing destruction occurs first
- *Force applied from 30 degrees backwards

Usability for closing actuator without FPC

The connector will still function even if the actuator is accidentally closed without the FPC being inserted after the SMT process

■ Connector will still function reliably (contact gap graph 22 pins before and after operating actuator without FPC inserted)



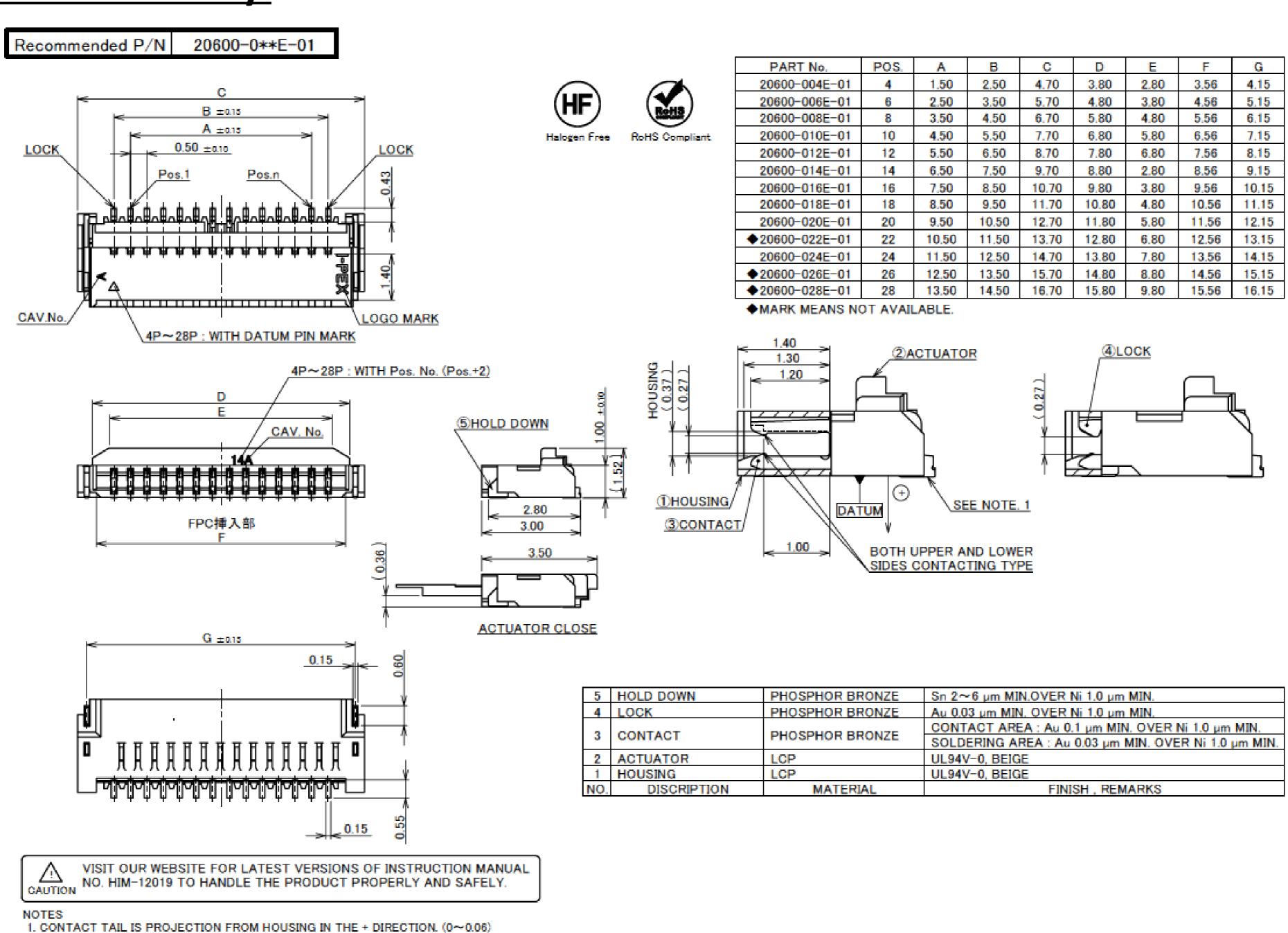
- Insertion force of connector goes up
- Retention force of connector does not change significantly



^{*} Please inquire for pin counts not listed or outside of the pin count range.

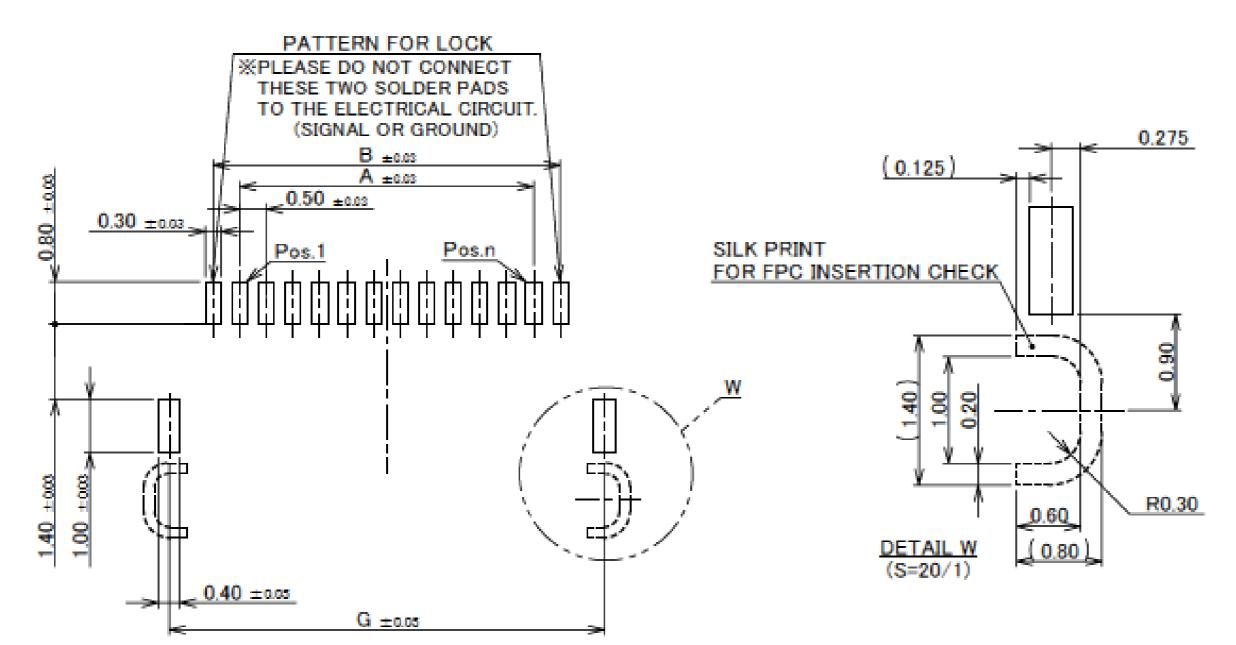
Component Parts Details

Connector Assembly



I-PEX

Connector Assembly



PART No.	POS.	Α	В	G	Н	J
20600-004E-01	4	1.50	2.50	4.15	3.50	2.00
20600-006E-01	6	2.50	3.50	5.15	4.50	3.00
20600-008E-01	8	3.50	4.50	6.15	5.50	4.00
20600-010E-01	10	4.50	5.50	7.15	6.50	5.00
20600-012E-01	12	5.50	6.50	8.15	7.50	6.00
20600-014E-01	14	6.50	7.50	9.15	8.50	7.00
20600-016E-01	16	7.50	8.50	10.15	9.50	8.00
20600-018E-01	18	8.50	9.50	11.15	10.50	9.00
20600-020E-01	20	9.50	10.50	12.15	11.50	10.00
◆20600-022E-01	22	10.50	11.50	13.15	12.50	11.00
20600-024E-01	24	11.50	12.50	14.15	13.50	12.00
◆20600-026E-01	26	12.50	13.50	15.15	14.50	13.00
◆20600-028E-01	28	13.50	14.50	16.15	15.50	14.00

◆MARK MEANS NOT AVAILABLE.

RECOMMENDED PCB LAYOUT & METAL MASK LAYOUT METAL MASK THICKNESS: t=0.12mm

RECOMMENDED FPC LAYOUT

H ±0.05

J ±0.05

A ±0.05

0.50 ±0.05

1.00 ±0.10

R0.10

R0.10

R0.10

0.35 ±0.00

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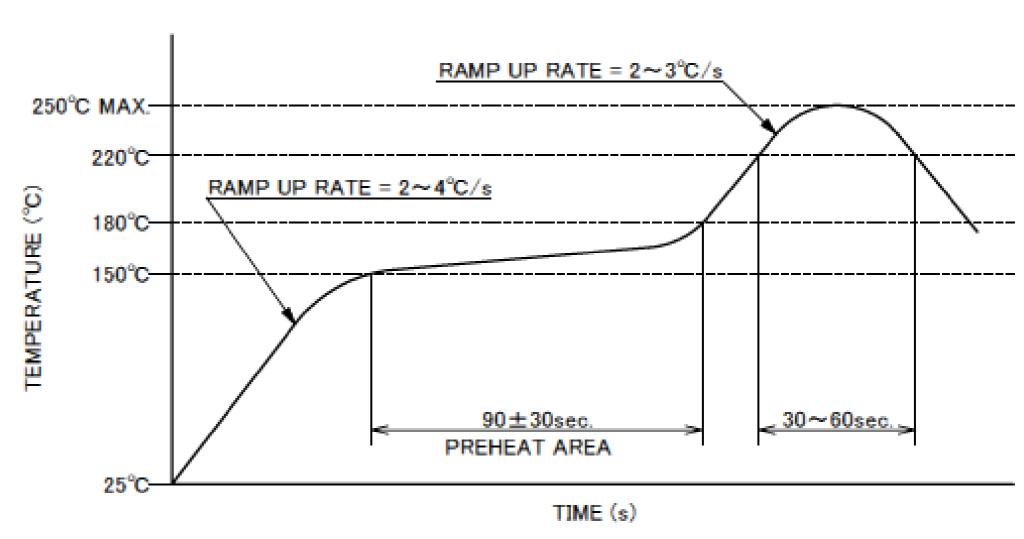
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NOTES
2.MATERIAL
COVER FILM: PI
CONDUCTOR: COPPER(RARE)
BASE FILM: PI
STIFFENER: PI
ADHESIVE: THERMOSETTING ADHESIVE
3.FINISH
Au OVER Ni PLATING.

Rev.10





REFLOW TEMPERATURE PROFILE
SENJU METAL INDUSTRY CO., LTD.: M705-SHF(Sn96.5 Ag3.0 Cu0.5)



Connector Assembly

ITEMS	SPECIFICATION
RATING VOLTAGE	50V AC (PER CONTACT PIN)
RATING AMPERAGE	0.5A DC (PER CONTACT PIN) 7.0A DC (PER CONNECTOR)
OPERATING TEMPERATURE	233~398K(-40°C~125°C)
OPERATING HUMIDITY	80% MAX.(NON-CONDENSING)
CONTACT RESISTANCE	INITIAL: 40mohm MAX. / AFTER TEST: 20mohm MAX.
INSULATION RESISTANCE	100Mohm MIN.
DIELECTRIC WITHSTANDING VOLTAGE	AC200V 1min
DURABILITY	20TH CYCLES
ACTUATOR LOCKING FORCE (INITIAL / 20TH CYCLES)	INITIAL/ 20TH CYCLES: 0.6N(61gf) × (n + 2) MAX.
ACTUATOR UNLOCKING FORCE (INITIAL / 20TH CYCLES)	INITIAL/ 20TH CYCLES: $0.05N(5gf) \times (n + 2)$ MIN.
FPC RETENTION FORCE (INITIAL / AFTER TEST)	INITIAL: $0.15N(15gf) \times n + 2.0N MIN. / AFTER TEST: 0.15N(15gf) \times n + 1.0N MIN.$
COPLANARITY	0.08 MAX.
PRODUCT SPECIFICATION	PRS-1841
TEST REPORT	TR-14132
PACKING STANDARD	PST-13031
INSTRUCTION MANUAL	HIM-12019
APPEARANCE CRITERIA No.	QLS-A***

% "n" IS THE NUMBER OF PIN

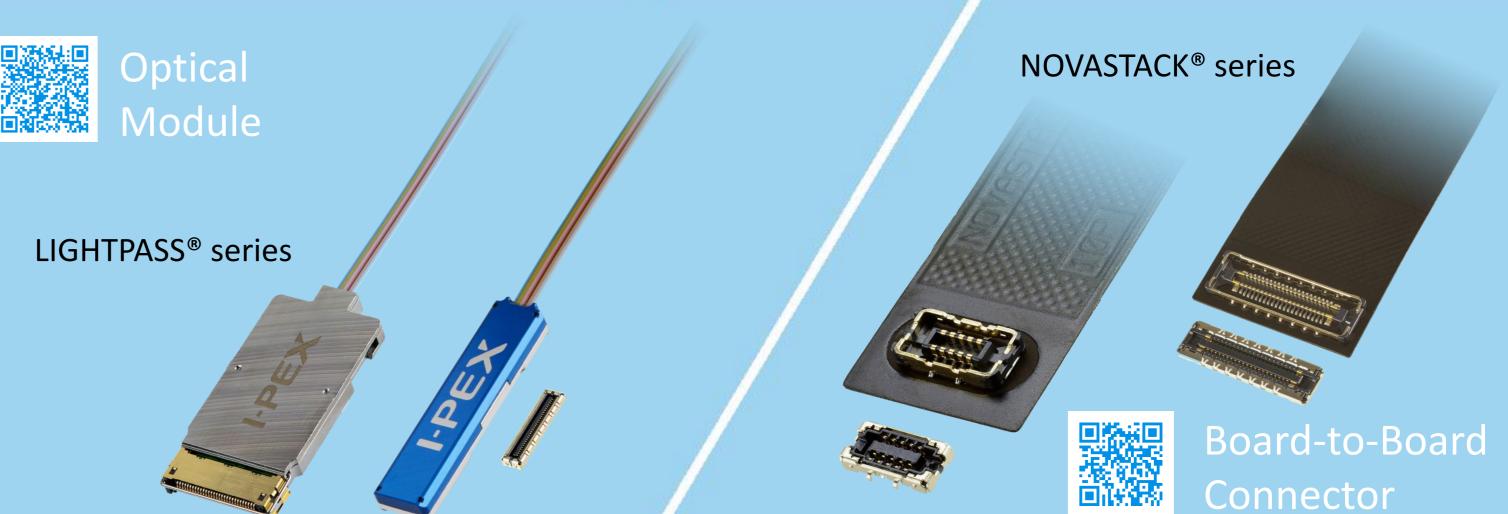
Rev.10



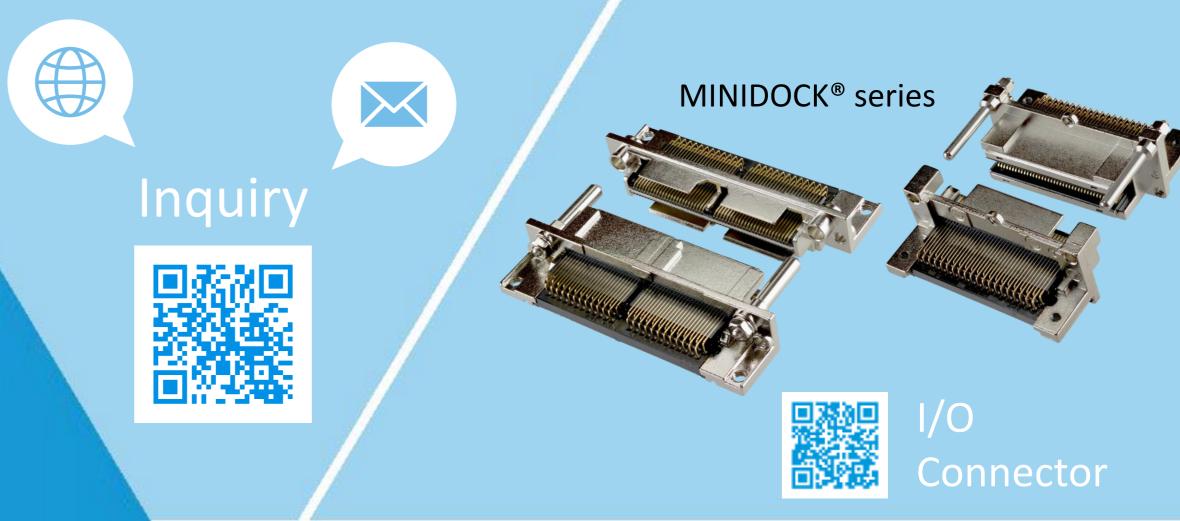
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