



Figure 1. Physical Photo of ACHV60WBT

FEATURES

- High precision
- High efficiency
- Fast response time
- Open circuit protection
- Force-air cooling (FAC)
- Low cost
- Overcurrent protection

APPLICATIONS

Applied in small laser engraving machine, CO2 laser cutter, laser marking machine, etc.

DESCRIPTION

The laser output power can be controlled by a 0~5V analog signal or PWM signal.

This power supply comes with 5V/1A DC voltage output, which can directly provide power to the motherboard. The AC voltage input and the signal port are at the same end, using plug-in terminals and XH-P signal terminals, which is suitable for 50 to 70W laser tubes.

The power supply circuit board features an open circuit protection function, to avoid damage to the power supply caused by the burst of the laser tube, thus extending the service life of the power supply. This power supply adopts Force-air cooling (FAC) as the cooling method.

SAFETY PRECAUTIONS

1. The laser tube must be cooled with water when working.
2. The high voltage output end must not be open circuit. (The positive and negative ends of the high voltage output must be correctly connected to those of the laser.)
3. A discharge resistor has been integrated into the power supply, and the residual voltage can be discharged within two seconds after a power failure. But for safety reasons, pay attention to electric shock.
4. The laser power supply must use a three-hole socket with a ground terminal. The enclosure must be strictly grounded to avoid electric shock.



SPECIFICATIONS

Table 1. Characteristics. T_A = 25°C, unless otherwise noted.

Parameter	Symbol	Condition	Value	Unit/Note
AC Input Voltage	V _{VPS}	Adjusted with switch	220VAC/110VAC	V _{AC}
AC Frequency			47 – 440	Hz
Max Output Voltage	V _{OUTMAX}		35	kV
Maximum Output Current	I _{OUTMAX}		25	mA
Efficiency	η	Full load	≥90	%
Withstand Voltage			1500*	VAC
Mean Time Between Failure (MTBF)			30,000	h
Response Speed			≤1**	ms
Operating Temperature Range	T _{opr}		-30 ~ 65	°C
Storage Temperature Range	T _{stg}		-40 ~ 70	°C
External Dimensions			208×175×97	mm
Weight			2.3	Kg
			5.07	lbs
			81.13	Oz

Note:

* Input-Output, Input-Enclosure: no electrical breakdown at 1500VAC/10mA for 60 seconds.

**Time from the switch signal is given to the output current up to 90% of the setting current.



CONNECTION BETWEEN POWER SUPPLY AND LASER

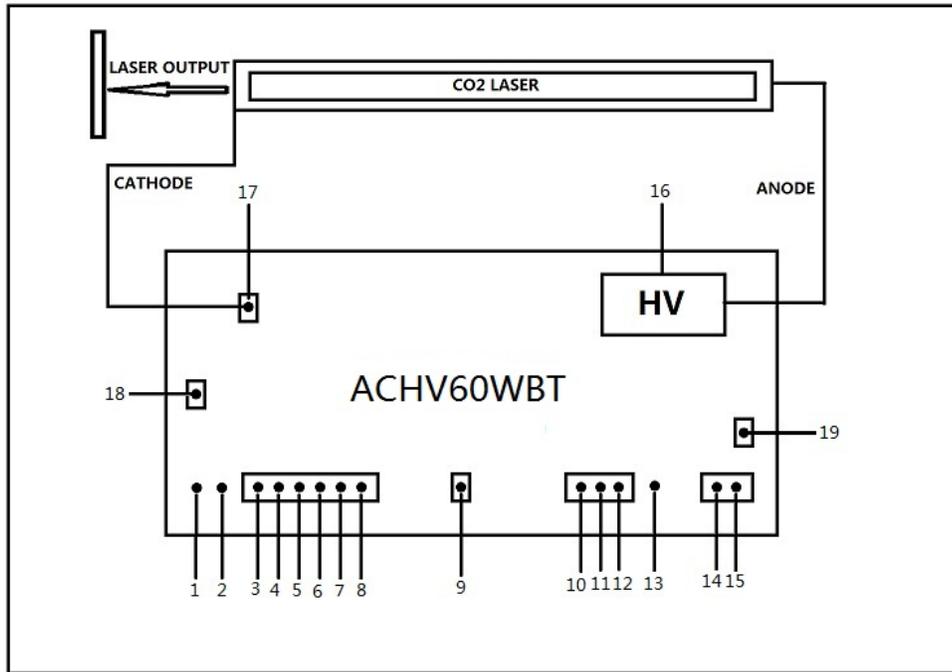


Figure 2. Connection between Power Supply and Laser

Table 2. Descriptions of terminals.

Terminal No.	Symbol	Description
1	TL indicator	TL working indicator.
2	WP indicator	WP working indicator.
3	TH	Laser emitting signal control. $\geq 3V$ indicates that the laser tube works, while $\leq 0.8V$ stops laser emitting.
4	TL	Laser emitting signal control. $\leq 0.8V$ indicates that the laser tube works, while $\geq 3V$ stops laser emitting.
5	WP	Water cooling or laser switch.
6	G	Grounding wire.
7	IN	Laser power control signal input.
8	5V	5V/1A anode output.
9	TEST	Test button for manual lighting, for easy testing or maintenance.
10	FG	The grounding wire connected to the enclosure.
11	AC	Connect to 220VAC or 110VAC.
12	AC	
13	LASER	Power supply indicator.



Terminal No.	Symbol	Description
14	Switch	Switch between 230VAC  and 115VAC  .
15		
16	HV	Connect to the anode of the laser.
17	L-	Connect to the cathode of the laser.
18	Adj.	Power adjustment. Generally, it has been preset and do not adjust it.
19	GND	 The casing should be connected to ground.

FRONT AND REAR PANELS



Figure 3. Front Panel



Figure 4. Rear Panel



NAMING INSTRUCTIONS

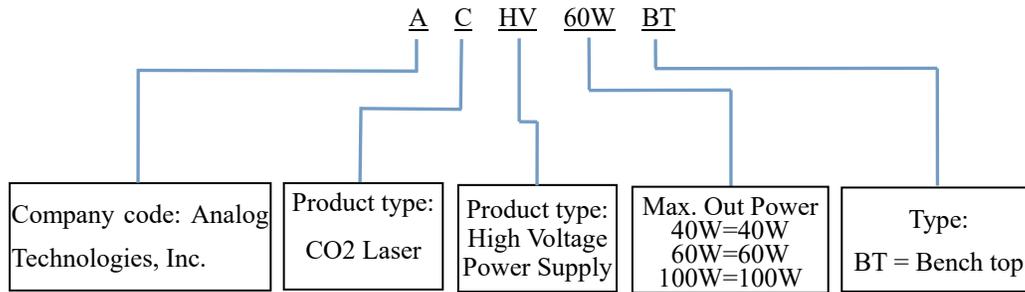


Figure 5. Naming Rules of ACHV60WBT

DIMENSIONS



Figure 6. Dimensions of ACHV60WBT

PRICES

Quantity (pcs)	1~9	10~49	50~99	≥100
ACHV60WBT	\$169	\$159	\$149	\$139



NOTICE

1. ATI warrants performance of its products for one year to the specifications applicable at the time of sale, except for those being damaged by excessive abuse. Products found not meeting the specifications within one year from the date of sale can be exchanged free of charge.
2. ATI reserves the right to make changes to its products or to discontinue any product or service without notice, and advise customers to obtain the latest version of relevant information to verify, before placing orders, that information being relied on is current and complete.
3. All products are sold subject to the terms and conditions of sale supplied at the time of order acknowledgment, including those pertaining to warranty, patent infringement, and limitation of liability. Testing and other quality control techniques are utilized to the extent ATI deems necessary to support this warranty. Specific testing of all parameters of each device is not necessarily performed, except those mandated by government requirements.
4. Customers are responsible for their applications using ATI components. In order to minimize risks associated with the customers' applications, adequate design and operating safeguards must be provided by the customers to minimize inherent or procedural hazards. ATI assumes no liability for applications assistance or customer product design.
5. ATI does not warrant or represent that any license, either express or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right of ATI covering or relating to any combination, machine, or process in which such products or services might be or are used. ATI's publication of information regarding any third party's products or services does not constitute ATI's approval, warranty or endorsement thereof.
6. IP (Intellectual Property) Ownership: ATI retains the ownership of full rights for special technologies and/or techniques embedded in its products, the designs for mechanics, optics, plus all modifications, improvements, and inventions made by ATI for its products and/or projects.