

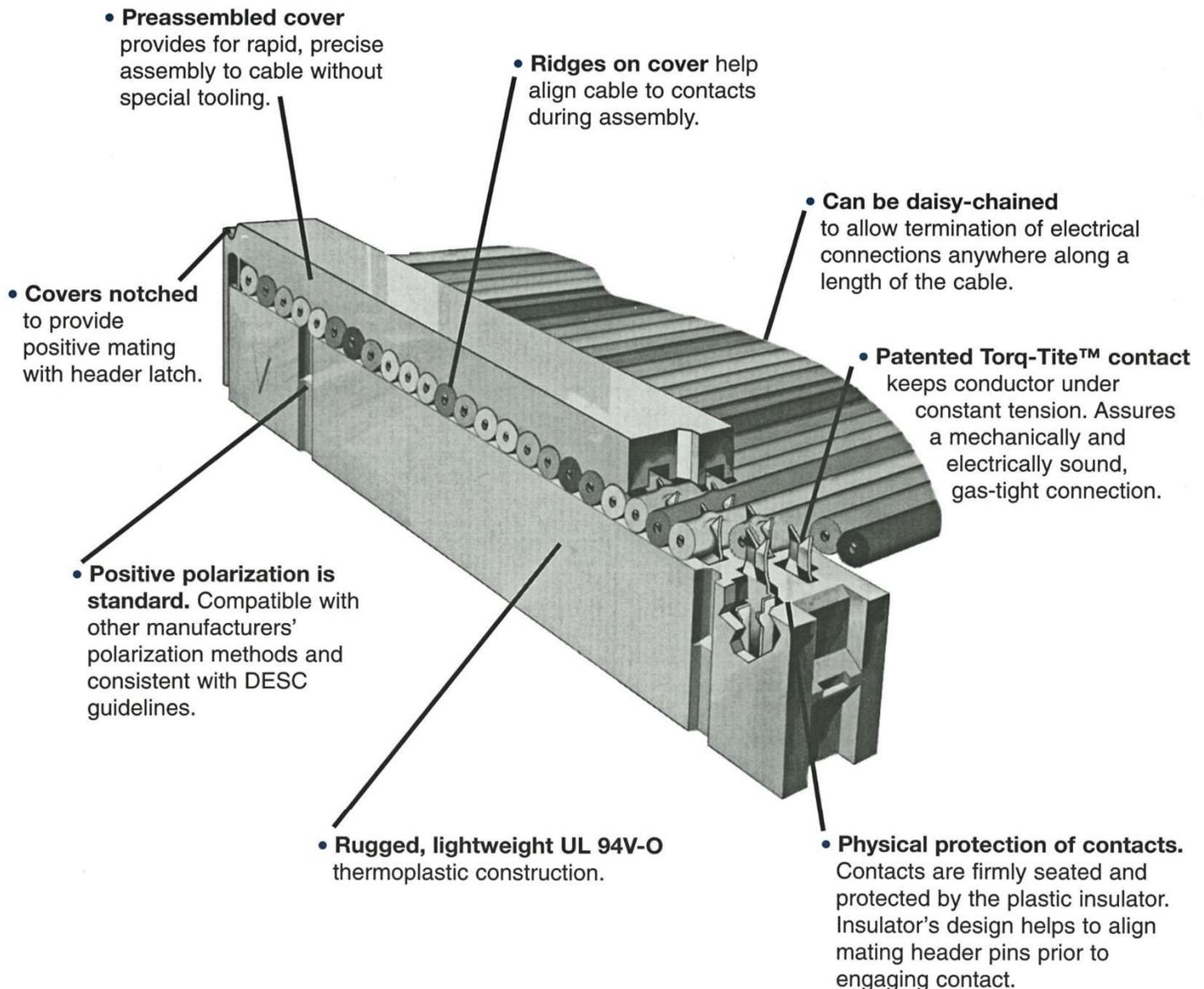
Socket Connectors

Socket connectors are typically used to interconnect PC boards or points on a backplane through headers or pins on .100 in. x .100 in. spacing.

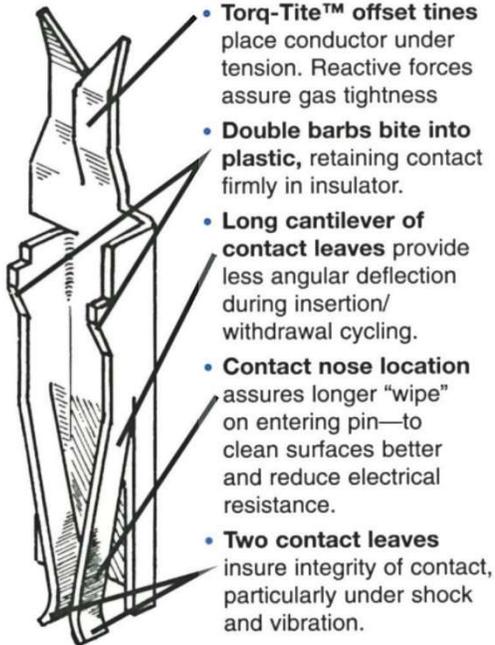
They feature an advanced mechanical design which includes CW's patented offset-tine (Torq-Tite™) contact for positive gas-tight cable termination. The nose end of the contact provides a long, dual cantilever for a longer wiping action and improved self-cleaning of the mating pin. The extra length also results in a longer and more reliable working life.

The preassembled cover design allows fast, reliable assembly to extruded, bonded or laminated cable and features built-in cable alignment. These features permit the use of simplified termination equipment.

CW's socket connectors meet Mil-DTL-83503/7 specifications and are listed on the U.S. Defense Department's Qualified Products List.



Contact



- **Torq-Tite™ offset tines** place conductor under tension. Reactive forces assure gas tightness
- **Double barbs bite into plastic**, retaining contact firmly in insulator.
- **Long cantilever of contact leaves** provide less angular deflection during insertion/withdrawal cycling.
- **Contact nose location** assures longer “wipe” on entering pin—to clean surfaces better and reduce electrical resistance.
- **Two contact leaves** insure integrity of contact, particularly under shock and vibration.

Socket Connector Features

- 10, 14, 16, 20, 26, 34, 40, 50, 60 contact versions.
- 30 μ in. gold (in mating area) over 50 μ in. nickel-plated phosphor bronze contacts standard; optional gold plating thicknesses or tin-lead plating also available.
- **Fully interchangeable with competitive sockets and headers.** Meets Mil-DTL-83503 specifications; mateable with standard headers having contacts on .100 in. centers.
- **Insulated metal strain relief cover.** Protects contacts from excessive strain on cable.
- **Optional polarizing key** available.
- **Molded covers can be readily removed** and connectors reused.
- Mil-DTL-83503 approved.

Socket Contact

All CW socket connectors incorporate our patented Torq-Tite™ contact for positive, gas-tight cable terminations. An extra long, dual-cantilevered contact on the mating end assures a reliable connection even under vibration. The contact's mating area is located near the face of the connector to provide a longer, self cleaning wipe on the corresponding header pins.

Strain Relief

With the CWR-210 series sockets, an insulated, metal strain relief strap provides increased protection from forces applied to the cable, consistent with the requirements of Mil-DTL-83503. The connector is designed with a recess in the molded cover to allow the bend in the cable to fall within the connector's profile. This feature permits closer connector spacing than is possible with socket connectors from other manufacturers.

Polarization

Choose your polarization method from one of three options:

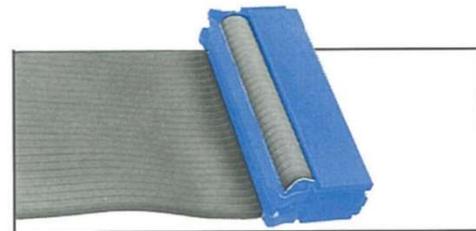
Method I: Grooves in sockets CWR-210 and 220 match up with ribs on mating headers. (Mil-DTL-83503 approved method.)

Method II: Plastic key (**CWN-Key-1**) inserted into socket contact prevents mismatching if corresponding header contact is removed.

Method III: In addition to mating socket grooves and header slots, central polarizing key on one socket side (CWR-217 and CWR-227) mates with matching central header slot.

Assembly

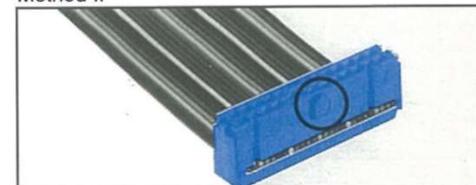
A factory preassembled cover eliminates the need for complicated assembly tooling. The connector cover aligns the cable to the contacts. The individual conductors are terminated by applying opposing parallel forces on the connector cover and base.



Method I



Method II



Method III

Specifications



- Contacts: phosphor bronze, standard.
- Contact Plating: 30μ in. gold (in mating area) over 50μ in. nickel, standard; 10μ in. gold (in mating area) over 50μ in. nickel, optional; 50μ in. gold (in mating area) over 50μ in. nickel, optional;
- Insulator Material: UL 94V-O flame-retardant thermoplastic
- Strain Relief Strap Material: insulated stainless steel

- Color: blue
- Operating Temperature: -55°C to +125°C
- Current Rating: 1A (maximum) per contact
- Dielectric Withstand Voltage: greater than 500 Vdc at sea level
- Insulation Resistance: greater than 5x10⁹ ohms
- Withdrawal force 2-8 oz/contact, typical
- Cover pull-off force 8 oz/contact minimum (force along contacts' primary axes)