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#### **Features**

- The plastic package carries Underwriters Laboratory Flammability Classification 94V-0
- Construction utilizes void-free molded plastic technique
- Low reverse leakage
- High forward surge current capability
- High temperature soldering guaranteed:260°C, 10 seconds
- High temperature manual soldering guaranteed:380°C, 5 seconds
- -with tin blocks

#### **Key Values**

PARAMETER	VALUE
REVERSE VOLTAGE	45V
FORWARD CURRENT	50A

## Part Number QS50T45TD Package Plastic package, Module 09E Marking Q

#### **Applications**

Solar Inverters
Uninterruptible Power Supplies (UPS)
Switched-Mode Power Supplies (SMPS)
Industrial Motor Drives
Renewable Energy Systems
High-Frequency Power Converters
Grid-Tied Energy Storage Systems

# ROHS Compliant REACH Compliant



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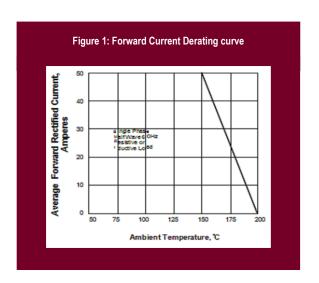
#### ABSOLUTE MAXIMUM RATINGS (Ta = 25°C Unless otherwise specified)

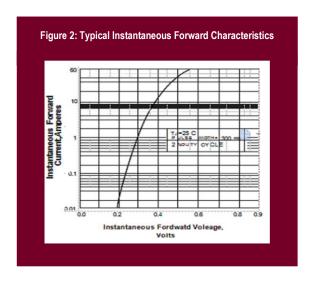
Parameter	Symbol	Value	Unit
Maximum repetitive peak reverse voltage	$V_{RRM}$	45	V
Maximum RMS voltage	$V_{RMS}$	32	V
Maximum DC blocking voltage	$V_{DC}$	45	V
Maximum average forward rectified current	$I_{(AV)}$	50	A
Peak forward surge current 8.3ms single half sine — wave superimposed on rated load (JEDEC Method)	$I_{FSM}$	450	A
Maximum instantanious forward voltage at 30A	$V_F$	0.47	V
Maximum DC reverse current $T_A = 25$ °C	$I_R$	80	
at rated DC blocking voltage $T_A=100^{\circ}\mathrm{C}$		20	mA
Rating for Fusing $1ms \le t < 8.3ms$	$I^2t$	840	$A^2s$
Typical thermal resistance	$R_{\theta JC}$	1.5	°C/W
Operating junction temperature range	$T_J$	-55 <i>to</i>	°C
		+ 200	
Storage temperature range	$T_{STG}$	-55 <i>to</i>	°C
		+ 150	

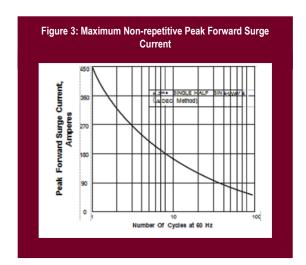


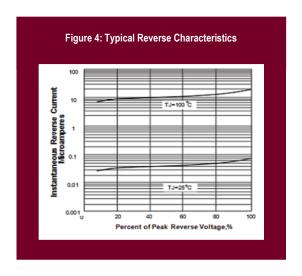
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#### TYPICAL CHARACTERISTIC CURVES



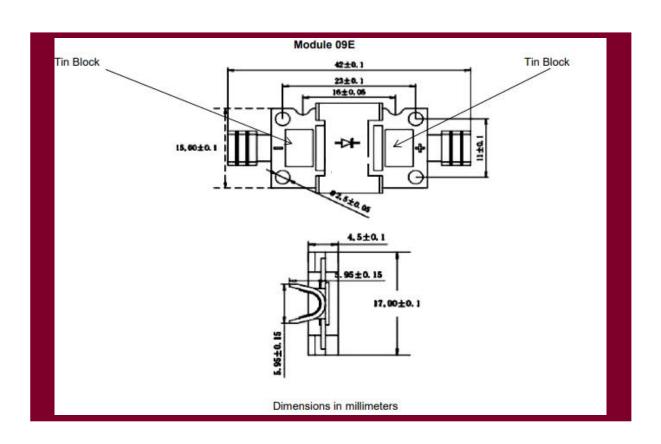


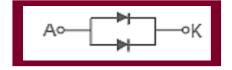






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#### Mechanical data:

Case: Module 09E moulded plastic body

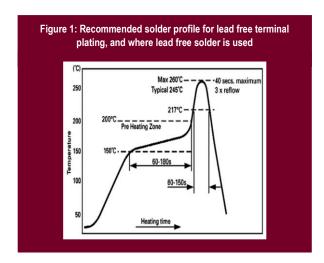
Terminals: Leads solderable per MIL-STD-750, Method 2026

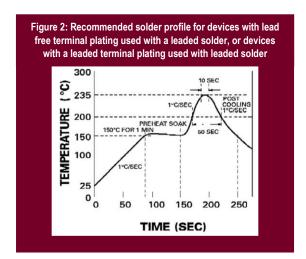
Polarity: As marked Mounting Position: Any



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#### Recommended Reflow Solder Profiles



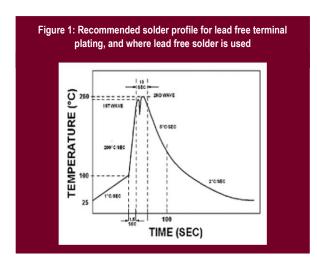


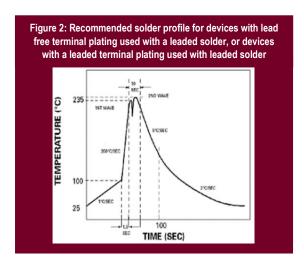
Profile Feature	Sn – Pb System	Pb – Free System
Average Ramp — Up Rate	~3°C/second	~3°C/second
Preheat		
-Temperature range	150 − 170°C	150 − 200°C
-Time	$60-180\ seconds$	60 – 180 seconds
Time maintained above:		
-Temperature	200°C	217°C
-Time	30-50 seconds	60 – 150 seconds
Peak Temperature	235°C	260°C
Time within + 0	10 seconds	40 seconds
− 5°C of actual peak		
Ramp — Down rate	3°C/second max	6°C/second max



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#### Recommended Wave Solder Profiles





Profile Feature	Sn – Pb System	Pb – Free System
Average Ramp — Up Rate	~200°C/second	~200°C/second
Heating rate during preheat	Typical 1 − 2, Max 4°C/sec	Typical 1 − 2, Max 4°C/Sec
Final preheat temperature	Within 125°C of solder temp	Within 125°C of solder temp
Peak Temperature	235°C	260°C max
Time within + 0 - 5°C of actual peak	10 seconds	10 seconds
Ramp – Down rate	5°C/second max	5°C/second max



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