COLD EXPOSED AT -40±2°C, 96Hr EXPOSED AT -40±2°C, 96Hr EXPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED IN 3 PPM FOR 96Hr. (TEST STANDARD : JEIDA-38) TO OPERATION OF CONNECTOR. SOLDERING HEAT PEAK TIMP. : 250°C MAX. TMP. 230°C MIN FOR 60s SOLDERING HEAT SOLDERING IRONS TIMP. : 350°L MAX. TMP. 230°C MIN FOR 60s SOLDER ABILITY SOLDERING IRONS TIMP. : 350°L MAX. TMP. 230°C MIN FOR 60s SOLDER ABILITY SOLDER IDIPPING TEMPERATURE 245±5°C A NEW UNIFORM COATING OF SOLDER (TEST STANDARD : MIL-STD-202) FOR IMMERSION DURATION, 3±0.3 sec. THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. THE SURFACE BEING IMMERSED. THE SURFACE BEING IMMERSED. O - THE SURFACE BEING IMMERSED. THE SURF		COUNT	DESCRIPTION O	F REVIS	IONS	BY	CHKD	DATE	ATE COUNT			DESCRIPTION OF REVISIONS			BY	CHKD	D/	ATE	
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EURINIT				IKE	⚠ -	40℃	~ +10	05℃ <i>(</i>	note	1)	STOR	RAGE TEM	/IPERATUR	RE RANGE	-10℃ ~	+50°C	(Packe	d Conc	dition)
CURRENT	RA.	TING	VOLTAGE	50V [AC(rms) / DC]					DC1	I .					RELATIVE HUMIDITY 90% MA			XX (NOT [DEWED)
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ENVIRONMENTAL CHARACTERISTICS DAMP HEATISTEADY STATE EXPOSED AT 1962**C, 90-95 %, 96Hr. DAMP CHANGE OF TEMPERATURE TEMPERATURE 4022-115-35-115-35-1*** TIME: 30 - 2-3 - 30 - 2-3 min. UNDRE 5 CYCLES. TIME: 30 - 2-3 min. UNDRE 6 CYCLES. TO DAMAGE, CRACK OR LOOSENESS OF PARTS. O - CORDOSION SALT SPRAY EXPOSED AT 1952**C, 96Hr EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr CONTACT RESISTANCE 50mG MAX O - CORDOSION SALT SPRAY EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr CONTACT RESISTANCE 50mG MAX O - CORDOSION SALT SPRAY EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr CONTACT RESISTANCE 50mG MAX O - CORDOSION SALT SPRAY EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr CONTACT RESISTANCE 50mG MAX O - CORDOSION SALT SPRAY EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr CONTACT RESISTANCE 50mG MAX O - CORDOSION SALT SPRAY EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED AT 40:2**C, 96Hr EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED AT 40:2**C, 96Hr EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED AT 40:2**C, 96Hr EXPOSED AT 35:2**C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED AT 40:2**C, 96Hr EXP	SHOC	K		981m/s ² DIRECTION OF PULSE 6ms AT 3 TIMES								-					RTS	0	_
DAMP HEAT(STEADY STATE) RAPPID CHANGE OF TEMPERATURE TEMPERATURE 402-215-33 **C INME: 30 - 2-3 ** 30 - 2-3 min. UNDER 5 CYCLES. DAMP HEAT, CYCLE TEMPERATURE 10-+65 HUMIDITY: 90-95% 10 CYCLE(240H9) REPOSED AT 105±2*C, 96Hr CORD CORD REPOSED AT 105±2*C, 96Hr REPOSED AT 35±2*C, 5±1% SALT WATER SPRAY FOR 48Hr CORD CORROSION SALT SPRAY REPOSED AT 35±2*C, 5±1% SALT WATER SPRAY FOR 48Hr (ITEST STANDARD: 15EDA-38) TO OPERATION OF CORNECTOR PEAK TMP. 250°C MAX. TMP. 230°C MIN FOR 60s 2 SOLDERING IRON STMP. 250°C MAX. TMP. 230°C MIN FOR 60s 2 SOLDERING IRONS TIME: 350±10°C FOR 5±1s SOLDER DIPPING TEMPERATURE 245±5°C (ITEST STANDARD: 18LT-50-202) FOR IMMERSION DURATION, 3±0.3 sec. THE SUFFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER (ITEST STANDARD) SIMIL-STD-202) FOR IMMERSED. A NEW UNIFORM COATING OF SOLDER SET THE CURRENT TO THE 70% OF THE RATED CURRENT VALUE. BECAUSE FPC/FFC SPECIFICATION OF FOR FECTS THE RESULT OF FPC/FFC RETENTION FORCE. UNLESS OTHERWISE SPECIFIED, REFER TO JIS C 5402. BAND AND CODE NO. CODE NO. CODE NO. CODE NO. CODE NO. CODE NO. CL 6535-****-*-800 DAMAGE, CRACK OR LOOSENESS OF PARTS. O - QUINDURATION RESISTANCE: 500 MO MIN. (IND DAMAGE, CRACK OR LOOSENESS OF PARTS. O - QUINDURATION RESISTANCE: 500 MO MIN. (IND DAMAGE, CRACK OR LOOSENESS OF PARTS. O - QUINDURATION RESISTANCE: 500 MO MAX. O - QUINDURATION RESISTANCE: 500 MO MAX. O - QUINDURATION RESISTANCE: 500 MO MIN. QUINDURATION RESISTANCE: 500 MO MIN. O - QUINDURATION RESISTANCE: 500 MO MAX. O - QUINDURATION RESISTANCE: 500 M	ENI	/IDO	NIMENITAL CI																
TRAPID CHANGE OF TEMPERATURE. TEMPERATURE.40:22-15-33→10:52-21-35-35 °C TIME: 30 → 2-3 → 30 → 2-3 min. UNDER 5 CYCLES. DAMP HEAT, CYCLE TEMPERATURE 10→65 HUMDITY: 90-95% 10 CYCLE(240Hr) DRY HEAT DRY HEAT DRY HEAT DRY SEQUENCE SUPPOSED AT 105:22°C. 96Hr COLOR SUPPOSED AT 105:22°C. 96Hr DRY HEAT DRY SEQUENCE SUPPOSED AT 35:22°C. 5:19% SALT WATER SPRAY FOR 48Hr (ITEST STANDARD: JEIDA-38) THORROGEN SULPHIDE EXPOSED AT 35:22°C. 5:19% SALT WATER SPRAY FOR 48Hr (ITEST STANDARD: JEIDA-38) TO DEPRATION OF CONNECTOR RESISTANCE TO TIRRELOW SOLDERING: SOLDERING HEAT PEAR TMP: 250°C MAX. TMP: 230°C MIN FOR 60s 2000 DAMAGE, CRACK OR LOOSENESS OF PARTS. O - RESISTANCE TO TIRRELOW SOLDERING: SOLDER ABILITY SOLDER ABILITY SOLDER MINESTON DURATION, 3±03 sec. DAMAGE OF ELECTRICAL PERFORMANCE A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF 95% OF THE SURFACE BEING IMMERSED. A POPPOVED OF THE SURFACE BEING IMMERSED. THE SURFACE BEING IMMERSED. A POPPOVED OF THE SURFACE BEING IMMERSED. A POPP								SUr			1	①CONT	ACT DEC	ISTANICE: 51) mO MAY			Το	ı
TIME: 30 2 2-3 30 2-3 min. UNDER 5 CYCLES. DAMP HEAT, CYCLE TEMPERATURE -10-+65 HUMIDITY: -09-95% 10 CYCLEZ/ADHP) DRY HEAT EXPOSED AT 105x27C, 96Hr COCID EXPOSED AT 405x27C, 96Hr COCROSION SALT SPRAY EXPOSED AT 35x27C, 5x1% SALT WATER SPRAY FOR 48Hr (PEST STANDARD: JEIDA-38) TO PERATURE -10-+65 HUMIDITY: -00 -1 EXPOSED AT 35x27C, 5x1% SALT WATER SPRAY FOR 48Hr (PEST STANDARD: JEIDA-38) TO OPERATION OF CONNECTOR RESISTANCE TO 1) REFLEW SOLDERING: -00 -1 RESISTANCE TO 1) REFLEW SOLDERING: -01 THEREFLOW SOLDERING: -02 -1 EXPOSED IN 3 PPM FOR 96Hr03 IND EXPONENCE OF CORRON WHICH AFFECTS -03 -1 EXPOSED IN 3 PPM FOR 96Hr04 -1 (TEST STANDARD: JEIDA-38) TO OPERATION OF CONNECTOR. EXPOSED IN 3 PPM FOR 96Hr05 IND EXPONENCE OF CORRONNECT OR1 RESISTANCE TO 1) REFLEW SOLDERING: -10 OPERATION OF CASE OF EXCESSIVE -10 OPERATION OF CONNECTOR10 OPERATION OF CASE OF EXCESSIVE -10 OPERATION OF CASE OF PARTS10 OPERATION OF CASE OF PARTS10 OPERATION OF CONNECTOR10 OPERATION OF CONNECTOR10 OPERATION OF EXCESSION DATE -10 OPERATION OF CASE OF EXCESSIVE -10 OPERATION OF CONNECTOR10 OPERATION OF CONNECTOR1				· · · · · · · · · · · · · · · · · · ·								 						\vdash	-
UNDER 5 CYCLES DAMP HEAT, CYCLE TEMPERATURE: 100+65 HUMDITY: 90-95% 10 CYCLE(20Hr) DRY HEAT DEPOSED AT 105±2°C, 96Hr COLD EXPOSED AT 105±2°C, 96Hr EXPOSED AT 40±2°C, 96Hr EXPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED N 3 PPM FOR 96Hr. (TEST STANDARD 1 JEIDA 38) TO OPERATION OF CORNOCION MICH CHAPTECTS TO OPERATION OF CONNECTOR RESISTANCE TO 1)REFLOW SOLDERING: SOLDER NBILITY SOLDER NBIRITY S		C	\wedge		TORE.							_					RTS.	0	_
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DRY HEAT DEPOSED AT 105±2°C, 96Hr DRY HEAT DEPOSED AT 105±2°C, 96Hr DEPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr DEPOSED AT 35±2°C, 5±2°C ATT AND ARCH TARGETS A	DAMP	HEAT, C	YCLE								\dashv								
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COLD EXPOSED AT -40±2°C, 96Hr EXPOSED AT -40±2°C, 96Hr EXPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr EXPOSED IN 3 PPM FOR 96Hr. (TEST STANDARD : JEIDA-38) TO OPERATION OF CONNECTOR. SOLDERING HEAT PEAK TIMP. : 250°C MAX. TMP. 230°C MIN FOR 60s SOLDERING HEAT SOLDERING IRONS TIMP. : 350°L MAX. TMP. 230°C MIN FOR 60s SOLDER ABILITY SOLDERING IRONS TIMP. : 350°L MAX. TMP. 230°C MIN FOR 60s SOLDER ABILITY SOLDER IDIPPING TEMPERATURE 245±5°C A NEW UNIFORM COATING OF SOLDER (TEST STANDARD : MIL-STD-202) FOR IMMERSION DURATION, 3±0.3 sec. THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. THE SURFACE BEING IMMERSED. THE SURFACE BEING IMMERSED. O - THE SURFACE BEING IMMERSED. THE SURF				10 CYCLE(240Hr)															
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SINO DAMAGE, CRACK OR LOOSENESS OF PARTS. O -	COLD			EXPOSED AT -40±2℃, 96Hr								@NO DAMAGE, CRACK OR LOOSENESS OF PARTS.						0	-
### PADROGEN SULPHIDE EXPOSED IN 3 PPM FOR 96Hr. (TEST STANDARD : JEIDA-38) RESISTANCE TO 1)REFLOW SOLDERING: PEAK TMP, : 250°C MAX. TMP, 230°C MIN FOR 60s 2)SOLDERING IRONS TMP, : 350±10°C FOR 5±1s SOLDER ABILITY SOLDER DIPPING TEMPERATURE 25±5°C (TEST STANDARD : JEIDA-38) SOLDER DIPPING TEMPERATURE 25±5°C (TEST STANDARD : JEIDA-38) (TO OPERATION OF CONNECTOR. 2)SOLDER MIN FOR 60s 2)SOLDER ABILITY SOLDER DIPPING TEMPERATURE 25±5°C (TEST STANDARD : MIL-STD-202) FOR IMMERSION DURATION, 3±0.3 sec. (TOTO THE SPECIFICATIONS OF FPC/FFC IF IT'S ALLOWABLE MAXIMUM OPERATING TEMPERATURE IS BELOW 105°C (INCOTE 2) WHEN THE SAME VALUE OF CURRENT ARE APPLIED TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70% OF THE RATED CURRENT VALUE. (Incote 3) THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE, BECAUSE PPC/FFC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE. REMARKS CONDITIONS FOR TESTING DRAWN DESIGNED CHECKED APPROVED RELEASED PART NO. TEST 1-**S-0.5SH (800) CODE NO. (OLD) DRAWING NO. CODE NO. (OLD) CODE NO. (OLD) CODE NO. (OLD) CODE NO. (OLD) PARWING NO. CLE 6535-****-*-800	CORROSION SALT SPRAY			EXPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr							r	①CONTACT RESISTANCE 50mΩ MAX					0	_	
(TEST STANDARD : JEIDA-38) TO OPERATION OF CONNECTOR. PESISTANCE TO 1) REFLOW SOLDERING: DEAK TMP. : 250°C MAX. TMP. 230°C MIN FOR 60s 2) SOLDERING RONS TMP. : 350°L10°C FOR 5±1s SOLDER ABILITY SOLDER DIPPING TEMPERATURE 245±5°C A NEW UNIFORM COATING OF SOLDER (TEST STANDARD : MIL-STD-202) FOR IMMERSION DURATION, 3±0.3 sec. (TOTO PERATING TEMPERATURE 245±5°C A NEW UNIFORM COATING OF SOLDER (TOTO PERATING TEMPERATURE 245±5°C A NEW UNIFORM COATING OF SOLDER (TOTO PERATING TEMPERATURE 245±5°C A NEW UNIFORM COATING OF SOLDER (TOTO PERATING TEMPERATURE OF SOLDER (TOTO PERATING TERMENALS. O - 2) SOLDER ABILITY SOLDER DIPPING TEMPERATURE 245±5°C A NEW UNIFORM COATING OF SOLDER (TOTO PERATING OF ELECTRICAL PERFORMANCE A NEW UNIFORM COATING OF SOLDER (TOTO SOLDER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. O - (TOTO PERATION OF CONNECTOR. A NEW UNIFORM COATING OF SOLDER (TOTO SOLDER A MINIMUM OF 95% OF O - THE SURFACE BEING IMMERSED. O - COOL OF THE SURFACE BEING IMMERSED. O - THE SURFACE BEING IMMERSED. O -	LIVED OCENI CHI DI IIDE											@NO DAMAGE, CRACK OR LOOSENESS OF PARTS.							
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