

# TAI-SAW TECHNOLOGY CO., LTD. TAI-SAW TECHNOLOGY CO., LTD.

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# **Product Specifications Approval Sheet**

Product Description: (	Crystal Unit SMD 2.	5x2.0 32.0MHz
TST Part No.: TZ2701	ΙE	
Customer Part No.:		
Customer signature re-	quired	
Company:		
Division:		
Approved by :		
Date:		
Checked by:	Glen Peng	Glen
Approved by:	Yifan Chen	Lifan
Date:	03/25/2024	

- 1. Customer signed back is required before TST can proceed with sample build and receive orders.
- 2. Orders received without customer signed back will be regarded as agreement on the specifications.
- 3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



# TAI-SAW TECHNOLOGY CO., LTD. Crystal Unit SMD 2.5x2.0 32.0MHz

MODEL NO.: TZ2701E REV. NO.: 1

#### Revise:

Rev.	Rev. Page	Rev. Account	Date	Ref. No.	Revised by
1	N/A	Initial release	03/25/24'	N/A	Glen Peng

**TST DCC** Release document MODEL NO.: TZ2701E REV. NO.: 1

#### Features:

- Surface Mount Hermetic Package
- Excellent Reliability Performance
- Good Frequency Perturbation and Stability over temperature
- Ultra Miniature Package
- Moisture Sensitivity Level (MSL): Level-1

RoHS Compliant Lead free Lead-free soldering

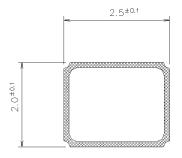
### **Description and Applications:**

Surface mount 2.5mmx2.0mm crystal unit for use in wireless communications devices, especially for a need of ultra miniature package for mobility.

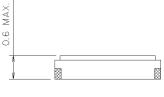
### **Electrical Specifications:**

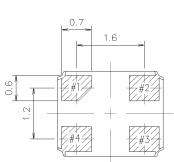
TZ2701E	Specification
Nominal Frequency	32.000000 MHz
Mode of Oscillation	Fundamental
Storage Temperature Range	-40°C to +125°C
Operating Temperature Range	-40°C to +125°C
Frequency Stability over Operating Temperature Range	+/-30 ppm (referred to the value at 25°C)
Frequency Make Tolerance (FL)	+/-7 ppm @ 25°C +/- 3°C
Equivalent Series Resistance (ESR)	35 $\Omega$ max
Nominal Drive Level	10uW typical and 200uW max
Shunt Capacitance (Co)	0.70 pF typical
Motional Capacitance (C1)	3.23 pF typical
Load Capacitance (CL)	10 pF
Aging	+/-3ppm/ 5years
Insulation Resistance	500 M $\Omega$ min./DC 100V
Marking	Laser Marking
Unit Weight	9.5 +/-0.5mg

# Mechanical Dimensions (mm): Base



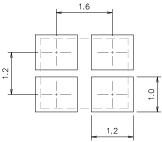
	Pin Connection
#1 pin	IN/OUT
#2 pin	GND
#3 pin	IN/OUT
#4 pin	GND







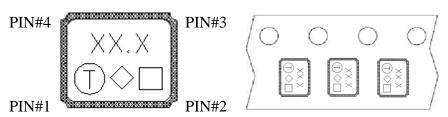
# Recommended Land Pattern: (unit: mm)



### Marking:

Line 1: Frequency (32.0)

Line 2: TST Logo + Date Code ( $\bigcirc$ ) + Product Code ( $\square$  is TST internal tracking code, could be a~z and A~Z, 1 or 2 letters, underline or no underline)



The inner vision of PIN#1,PIN#4 side is XTAL blank mounting pad.

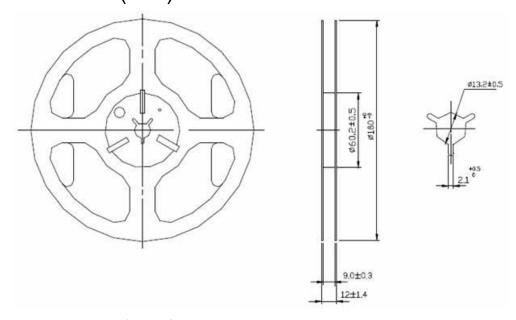
#### 

WK01	WK02	WK03	WK04	WK05	WK06	WK07	WK08	WK09	WK10	WK11	WK12	WK13
Α	В	С	D	Е	F	G	Н	1	J	K	L	М
WK14	WK15	WK16	WK17	WK18	WK19	WK20	WK21	WK22	WK23	WK24	WK25	WK26
N	0	Р	Q	R	S	Т	U	V	W	Х	Υ	Z
WK27	WK28	WK29	WK30	WK31	WK32	WK33	WK34	WK35	WK36	WK37	WK38	WK39
а	b	С	d	е	f	g	h	i	j	k	I	m
WK40	WK41	WK42	WK43	WK44	WK45	WK46	WK47	WK48	WK49	WK50	WK51	WK52
n	0	р	q	r	S	t	u	V	W	х	У	Z

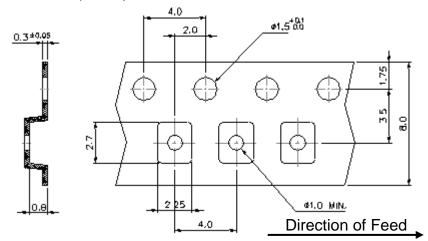
#### Product Code Table: (Under line With Even Year and Odd Year for Nothing)

Year						Product Code
2023	2025	2027	2029	2031	2033	
2024	2026	2028	2030	2032	2034	

# Reel Dimensions (mm):



# Tape Dimensions (mm):

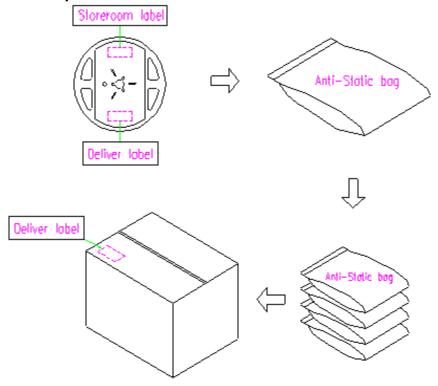


#### [NOTE]:

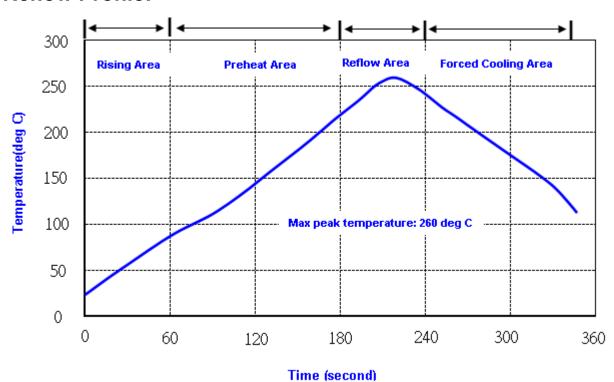
- 1. Unless otherwise specified tolerance on dimension +/-0.1 mm.
- 2. Material: conductive polystyrene with color black.
- 3. 10 pitch cumulative tolerance +/-0.2 mm.

# Packing Quantity/Packing:

#### 3K pcs maximum per reel



#### **Reflow Profile:**



Note: 1.Max peak temperature: 260+/-5 deg C; Time: 10+/-2 sec

2. Temperature: 217+/-5 deg C; Time: 90~100 sec

**Reliability Specifications** 

Test name	Test process / method	Reference standard					
Mechanical characteristics							
resistance to Soldering heat (IR reflow)	Temp./ Duration: 265°C /10sec x2 times Total time: 4min.(IR-reflow)	-300(301)M(II)					
Vibration	Total peak amplitude : 1.5mm  Vibration frequency : 10 to 2000 Hz  Sweep period : 20 minute  Vibration directions : 3 mutually perpendicular  Duration : 2 hr / direc.	MIL-STD 202G method 204					
Mechanical Shock	directions : 3 impacts per axis Acceleration : 3000g's, +20/-0 % Duration : 0.3 ms (total 18 shocks) Waveform : Half-sine	MIL-STD 202G method 213					
Solderability	Solder Temperature:265±5°C  Duration time: 5±0.5 seconds.	J-STD-002					
<b>Environmental</b>	characteristics						
Thermal Shock	Heat cycle conditions -40 $^{\circ}$ C (30min) $\longleftrightarrow$ 85 $^{\circ}$ C (30min) * cycle time : 10 times	MIL-STD 883G method 1010.8					
Humidity test	Temperature: 85 ± 2 °C Relative humidity: 85% Duration: 96 hours	MIL-STD 202G method 103					
Dry heat ( Aging test )	Temperature : 125 ± 2 °C  Duration : 168 hours	MIL-STD 202G method 108A					
Cold resistance (Low Temp Storage)	Temperature : -40 ± 2 °C Duration : 96 hours	IEC 60068-2-1					