



Distance sensor VDM28-8-L1/73c/136



- Distance measurement using object
- Measuring method PRT (Pulse Ranging Technology)
- Accurate, clear, and reproducible measuring results
- Red laser as the light emitter
- Laser class 1, eyesafe

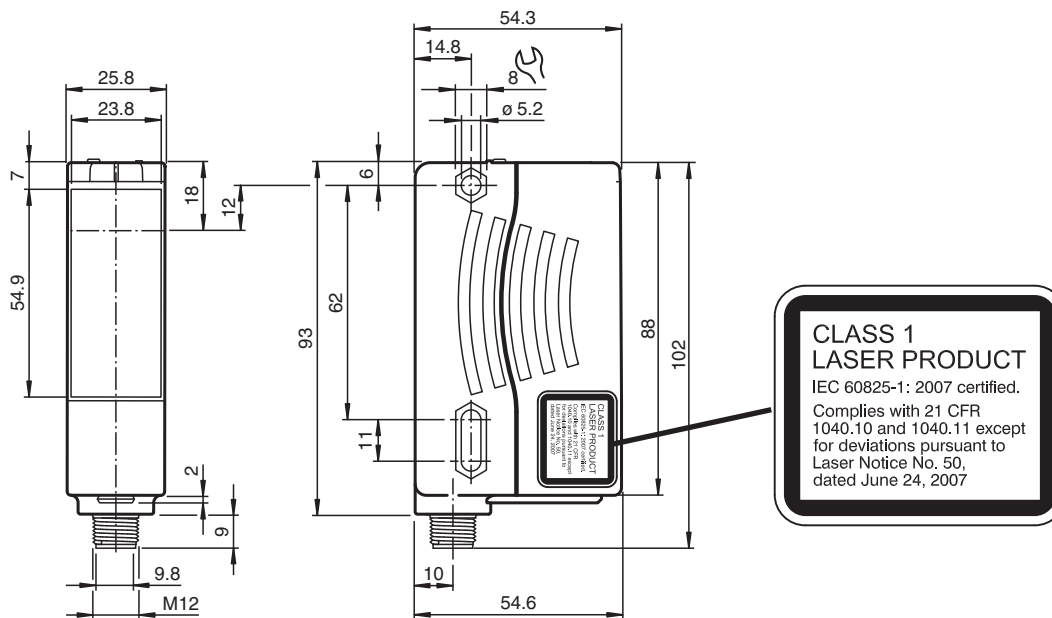
Universal distance sensor, measurement to object, measuring method PRT, 8 m detection range, red laser light, laser class 1, push-pull output, M12 plug



Function

The VDM28 distance measurement device employs Pulse Ranging Technology (PRT). It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 50 m and an absolute accuracy of 25 mm. The compact housing of the Series 28 photoelectric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its class.

Dimensions



Technical Data

General specifications

Measurement range	0.2 ... 8 m
Reference target	Kodak white (90%)
Light source	laser diode typ. service life 85,000 h at Ta = +25 °C

Release date: 2024-07-24 Date of issue: 2024-07-24 Filename: 297900_eng.pdf

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Pepperl+Fuchs Group
www.pepperl-fuchs.com

USA: +1 330 486 0001
fa-info@us.pepperl-fuchs.com

Germany: +49 621 776 1111
fa-info@de.pepperl-fuchs.com

Singapore: +65 6779 9091
fa-info@sg.pepperl-fuchs.com

 **PEPPERL+FUCHS**

Technical Data

Light type		modulated visible red light
Laser nominal ratings		
Note		LASER LIGHT , DO NOT STARE INTO BEAM
Laser class		1
Wave length		660 nm
Beam divergence		< 1.5 mrad
Pulse length		approx. 4 ns
Repetition rate		250 kHz
max. pulse energy		< 1.5 nJ
Angle deviation		max. $\pm 2^\circ$
Measuring method		Pulse Ranging Technology (PRT)
Diameter of the light spot		< 10 mm at a distance of 8 m at 20 °C
Ambient light limit		50000 Lux
Temperature influence		typ. ≤ 0.25 mm/K
Functional safety related parameters		
MTTF _d		200 a
Mission Time (T _M)		10 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED green
Function indicator		2 LEDs yellow for switching state
Teach-in indicator		Teach-In: LED green/yellow equiphase flashing; 2.5 Hz Teach Error: LED green/yellow non equiphase flashing; 8.0 Hz
Control elements		5-step rotary switch for operating modes selection (threshold setting and operating modes)
Control elements		Switch for setting the threshold values
Electrical specifications		
Operating voltage	U _B	10 ... 30 V DC , class 2
Ripple		10 % within the supply tolerance
No-load supply current	I ₀	≤ 125 mA / 24 V DC
Time delay before availability	t _v	1.5 s
Output		
Signal output		2 push-pull (4 in 1) outputs, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Switching frequency	f	50 Hz
Response time		10 ms
Conformity		
Electromagnetic compatibility		EN 61000-6-2, EN 61000-6-4
Laser safety		IEC 60825-1:2007
Measurement accuracy		
Absolute accuracy		± 25 mm
Repeat accuracy		< 5 mm
Approvals and certificates		
Protection class		III
UL approval		cULus Listed, Class 2 Power Source, Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤ 36 V
FDA approval		IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007
Ambient conditions		
Ambient temperature		-30 ... 55 °C (-22 ... 131 °F)
Storage temperature		-30 ... 70 °C (-22 ... 158 °F)
Mechanical specifications		
Degree of protection		IP67

Release date: 2024-07-24 Date of issue: 2024-07-24 Filename: 297900_eng.pdf

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

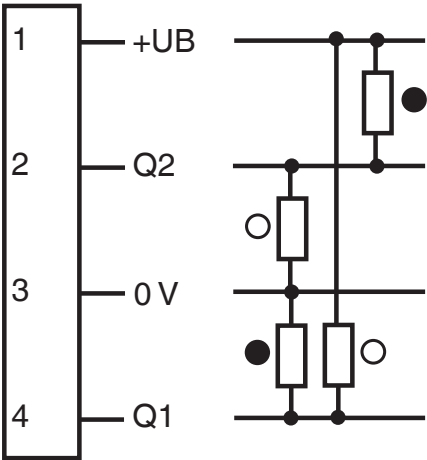
Pepperl+Fuchs Group
www.pepperl-fuchs.comUSA: +1 330 486 0001
fa-info@us.pepperl-fuchs.comGermany: +49 621 776 1111
fa-info@de.pepperl-fuchs.comSingapore: +65 6779 9091
fa-info@sg.pepperl-fuchs.com
 **PEPPERL+FUCHS**

Technical Data

Connection	4-pin, M12 x 1 connector	
Material		
Housing	plastic	
Optical face	PMMA	
Mass	90 g	
Dimensions		
Height	88 mm	
Width	25.8 mm	
Depth	54.6 mm	

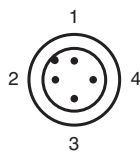
Connection Assignment

Option:



○ = Light on
● = Dark on

Connection Assignment

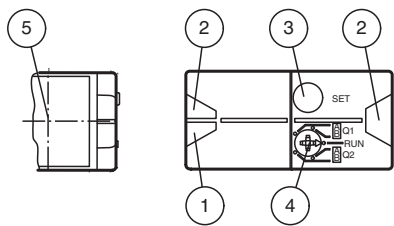


Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

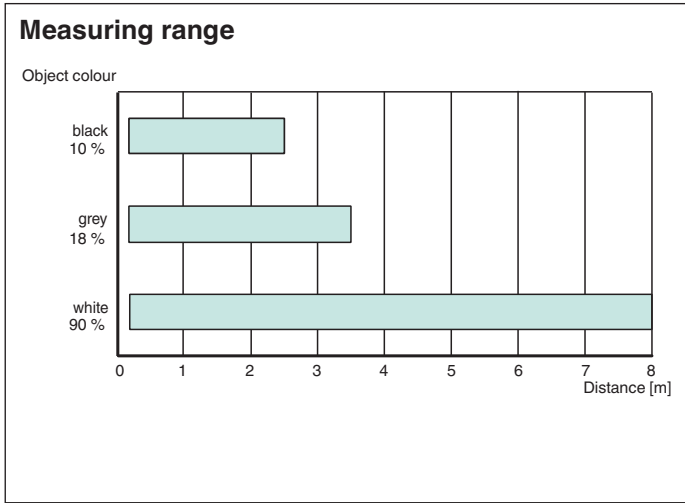
Release date: 2024-07-24 Date of issue: 2024-07-24 Filename: 297900_eng.pdf

Assembly



1	Operating display	green
2	Signal display	yellow
3	TEACH-IN button	
4	Mode rotary switch	
5	Laser output	

Characteristic Curve



Application



Safety Information



Release date: 2024-07-24 Date of issue: 2024-07-24 Filename: 297900_eng.pdf

Safety Information

Laser Class 1 Information

The irradiation can lead to irritation especially in a dark environment. Do not point at people!

Maintenance and repairs should only be carried out by authorized service personnel!

Attach the device so that the warning is clearly visible and readable.

Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Teach-In

You can use the rotary switch to select the output **Q1** or **Q2** and the relevant switching threshold A or B for teaching in. The yellow LEDs indicate the current state of the selected output.

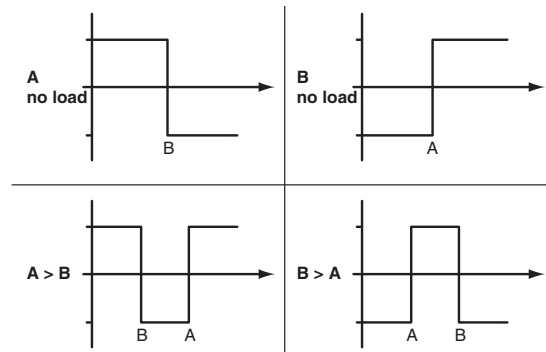
To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.

A successful Teach-In is indicated by rapidly alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



Every taught-in switching threshold can be retaught (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.

Default setting:

In general, no switching points are set at the factory. The outputs are switched to low.

Reset to default settings:

- Set the rotary switch to the "RUN" position
- Press and hold the "SET" button until the yellow and green LEDs stop flashing in phase (approx. 10 s)
- If the green LED lights up, the procedure is complete.

Error messages:

- Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.
- Teach error: In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.



Note!

The difference in the taught-in distance measured values for the switching thresholds A and B must be greater than the switching hysteresis set in the sensor.

On delivery, the switching hysteresis is 15 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.

Teach in this distance measured value on the sensor again.